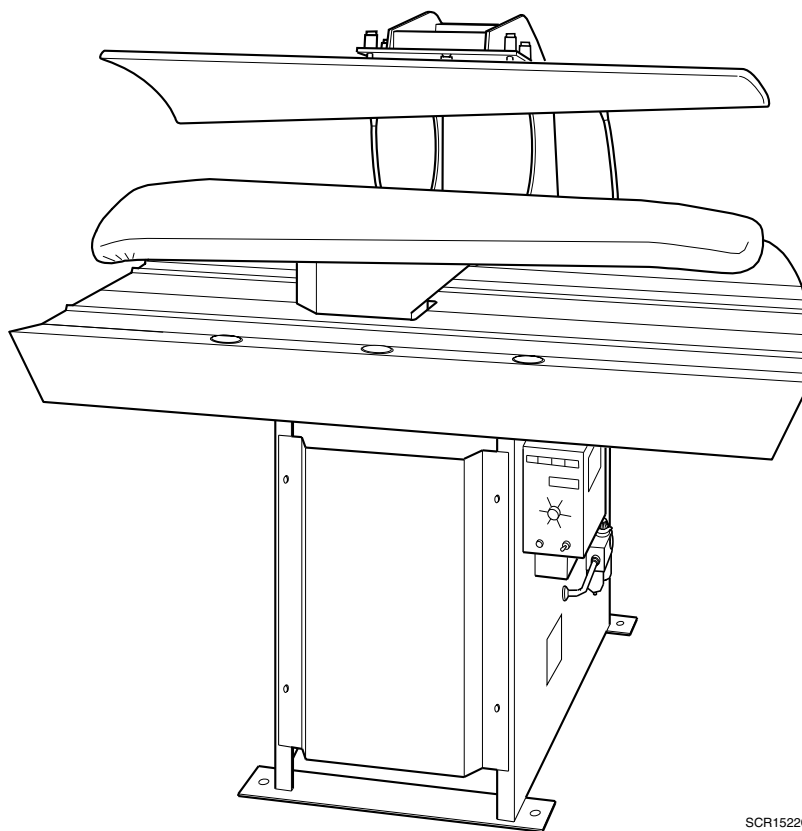


Laundry Presses

Models Starting 1984
Refer to Page 5 for Model Numbers

Parts



SCR1522C



An LSG Company
831 South First Street, P.O. Box 32270
Louisville, KY 40232-2270
Phone: (502) 587-1292
Sales Fax: (502) 585-3625
Service/Parts Fax: (502) 681-1275

www.cissellmfg.com

Part No. AJ0999
January 2005

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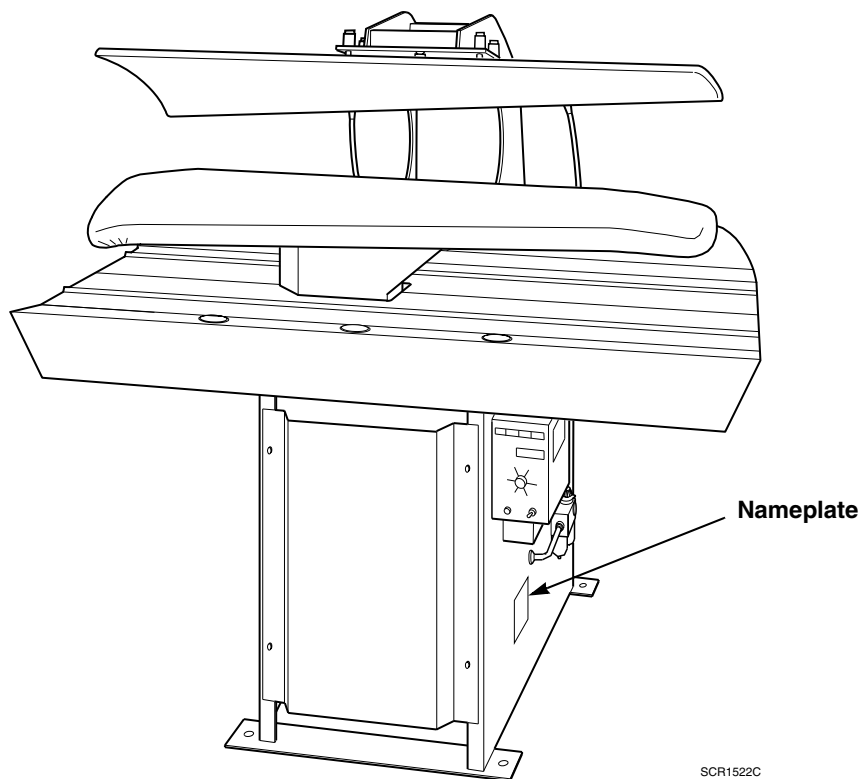
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Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Cissell at (502) 587-1292 for the name and address of the nearest authorized parts distributor.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



[illegible]

Model Identification

Information in this manual is applicable to these laundry press models:

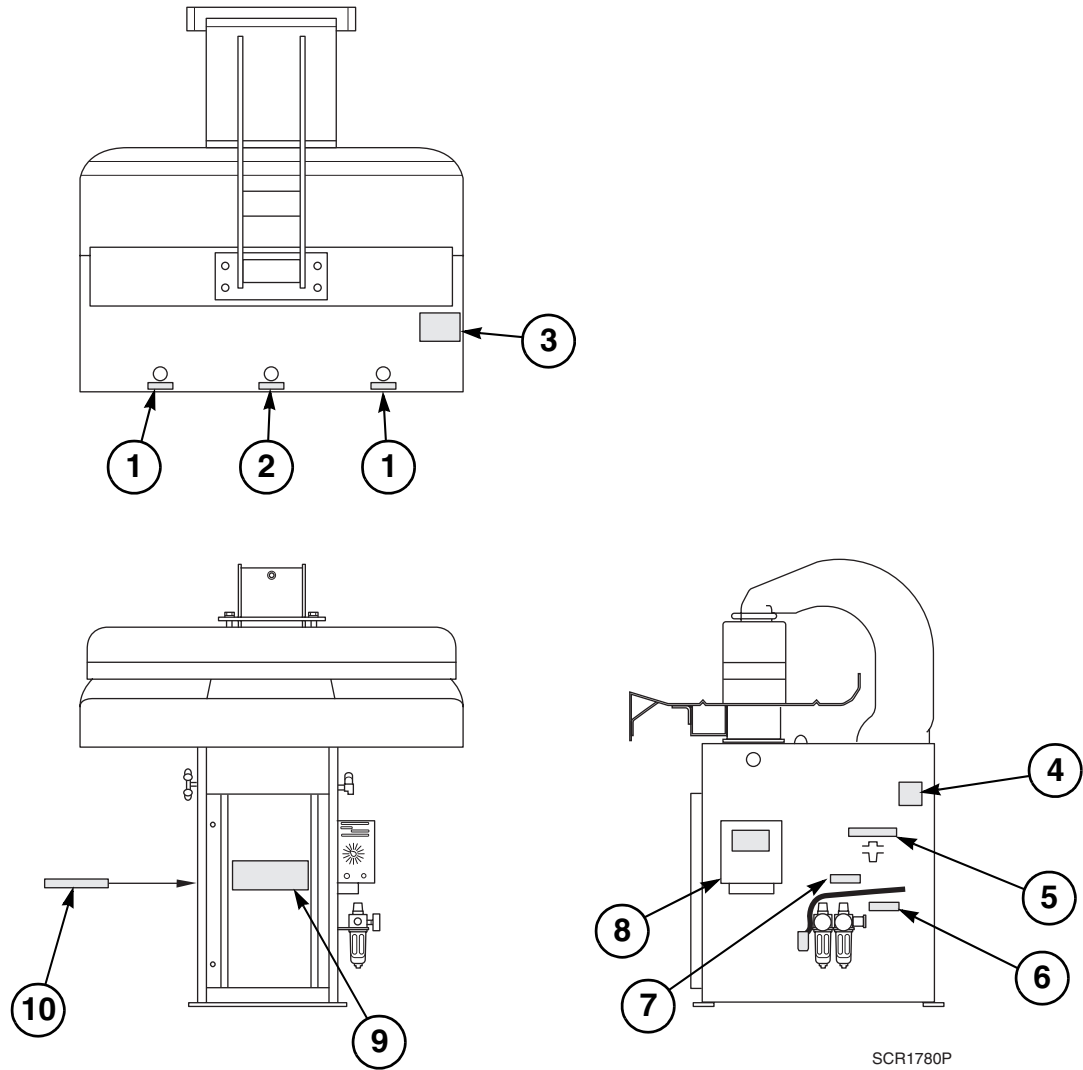
LP19 (C218)

LP22 (C222)

LP51 (C451)

LP53 (C554)

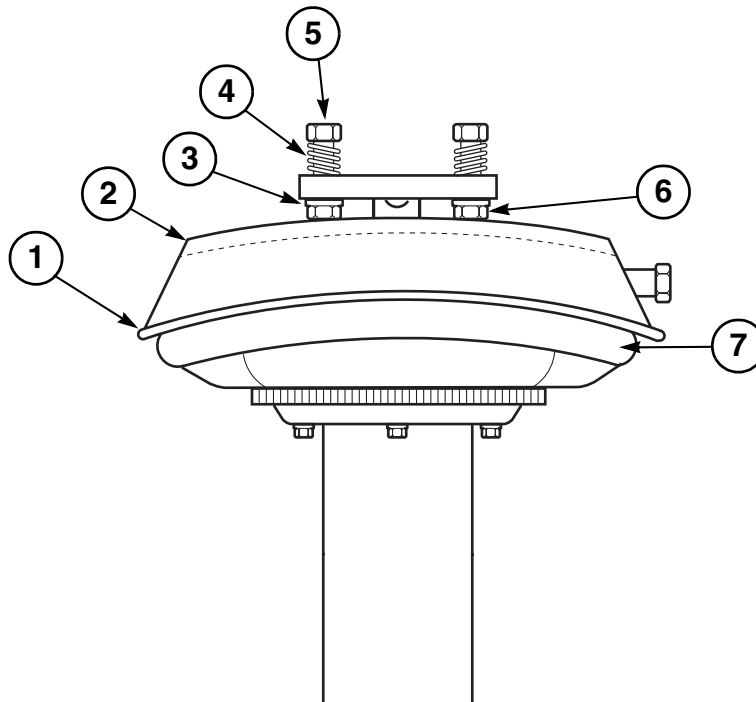
Label Application



Label Application

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-35954	Close Label	2 required
2	JA-35953	Open Label	
3	J33-013	Do Not Lift Table Label	
4	J200156500	Shut-Off Warning Nameplate	Service warning
5	JA-17841	Steam Inlet Label	
8	JA-17842	Air Inlet Label	
7	J1326156	Air Pressure Label	
8	J1145689	Danger: Always Nameplate	
9	J0230222-00	Nameplate	
10	JA-17840	Steam Return Label	

Head and Buck Assembly

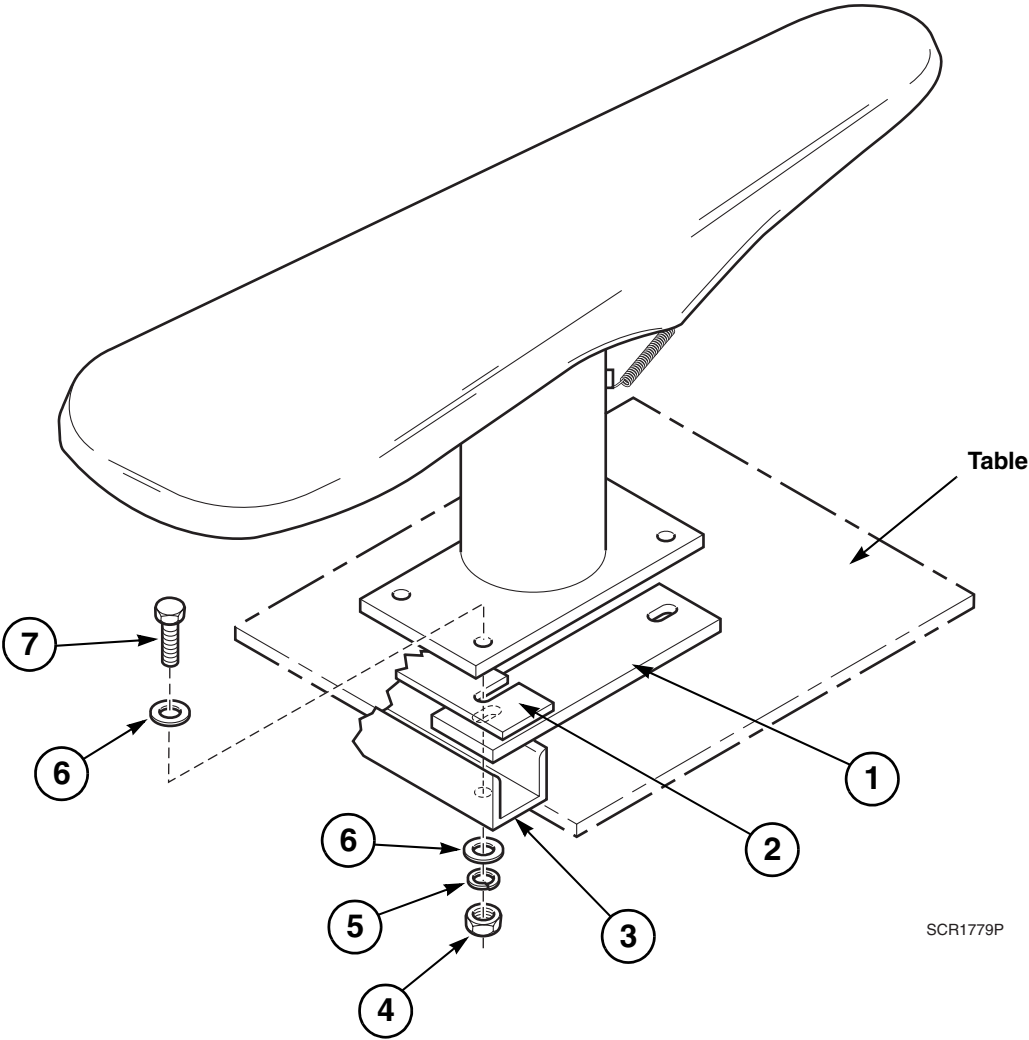


SCR1759P

Head and Buck Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	J0636088-00	Head Weldment	Model LP51
	J1017334	Head Weldment	Model LP53
	J1017953	Head Weldment	Model LP22
	J1017946	Head Weldment	Model LP19
2	J1317973	Head Cover	Model LP51
	J1032614	Head Cover	Model LP53
	JA-14199	Head Cover	Model LP22
	J1036599	Head Cover	Model LP19
3	M400014	Washer	4 required; Models LP19 and LP22
4	JA-51340	Compression Spring	4 required; Models LP51 and LP53
5	JA-50900	Screw	4 required; Models LP51 and LP53
	J1123389	Screw	4 required; Models LP19 and LP22 through June 1998
	J1123389	Screw	4 required; Models LP19 and LP22 starting June 1998
6	JA-52395	Nut	4 required; Models LP51 and LP53
	JA-15175	Washer	4 required; Models LP19 and LP22 starting June 1998
7	J1469709	Buck Weldment	Model LP51
	J1468511	Buck Weldment	Model LP53
	JA-03042	Buck Weldment	Model LP22
	JA-03040	Buck Weldment	Model LP19

Buck Mounting

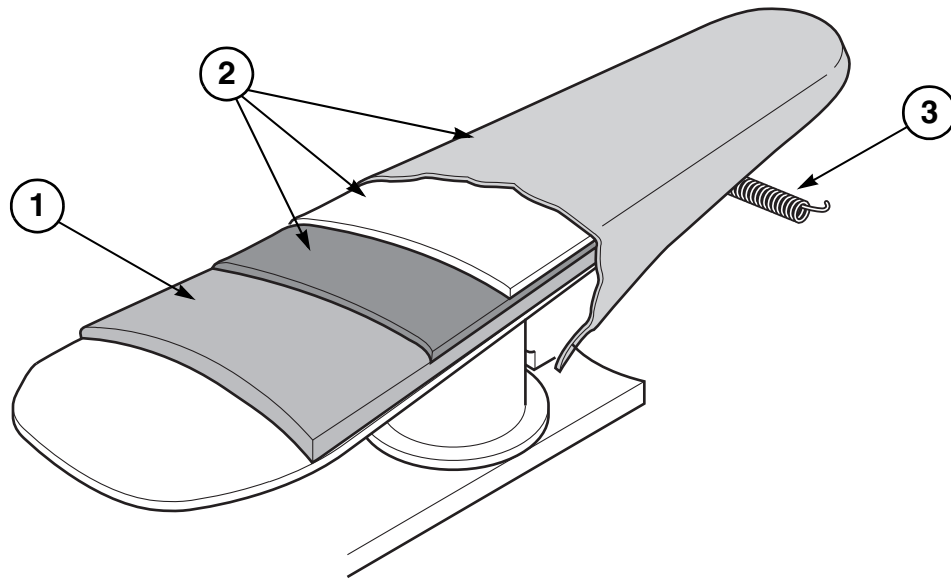


SCR1779P

Buck Mounting

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-28147	Anvil Spacer	3/8 inch; Use as required
	JA-28148	Anvil Spacer	1/8 inch; Use as required
	JA-28149	Anvil Spacer	1/4 inch; Use as required
2	J1122969	Buck Alignment Shim	1/16 inch; Use as required
	J1122977P	Buck Alignment Shim Kit	1/8 inch; Use as required
3	J1112499	Buck Spacer	2 required
4	J1000850	Nut	4 required
5	91200	Washer	4 required
6	J1001338	Washer	8 required
7	JA-51516	Screw	4 required; 1/2-13 x 2-1/2 inches
	JC-61639	Screw	4 required; 1/2-13 x 2-3/4 inches
	JA-50197	Screw	4 required; 1/2-13 x 3 inches
	JA-50198	Screw	4 required; 1/2-13 x 3-1/4 inches

Buck Padding and Springs



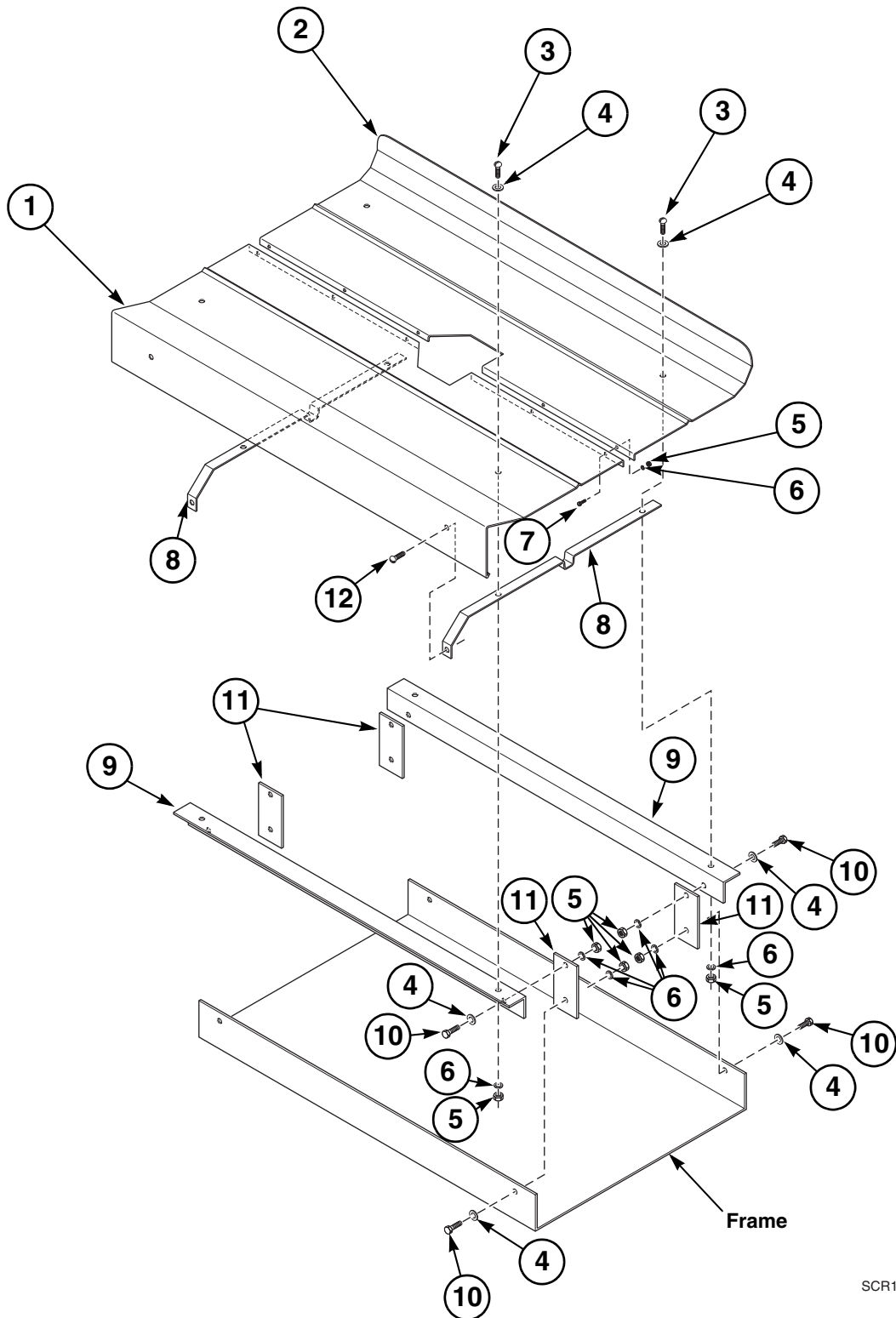
SCR1760P

Buck Padding and Springs

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-51214	Steel Wool Pad	Model LP51
	JA-53254	Steel Wool Pad	Model LP53
	JA-51226	Steel Wool Pad	Model LP22
	JA-53251	Steel Wool Pad	Model LP19
2	JA-03639	Padding Set	Cotton; Model LP51
	JA-03640	Padding Set	Cotton; Model LP53
	JA-04173	Padding	Cotton; Model LP22
	JA-04171	Padding Set	Cotton; Model LP19
	JA-05406	Padding Set	Nylon; Model LP51
	JA-05407	Padding Set	Nylon; Model LP53
	JA-05426	Padding Set	Nylon; Model LP22
	JA-05423	Padding Set	Nylon; Model LP19
3	JA-55953	Spring	5/16 inch OD x 6 inches long; 1 required for model LP51
	JA-50946	Spring	5/16 inch OD x 7 3/16 inches long; 4 required for model LP51 through June 1998; 3 required for models LP51 and LP53 starting June 1998
	JA-51657	Extension Spring	5/16 inch OD x 4 inches long; 2 required for models LP19 and LP22 through June 1998; 1 required for models LP51 and LP53 starting June 1998
	JA-50947	Spring	1/2 inch OD x 2 inches long; 3 required for models LP19 and LP22 starting June 1998

Press Table and Mounting

Models Starting May 1997 Through June 2002



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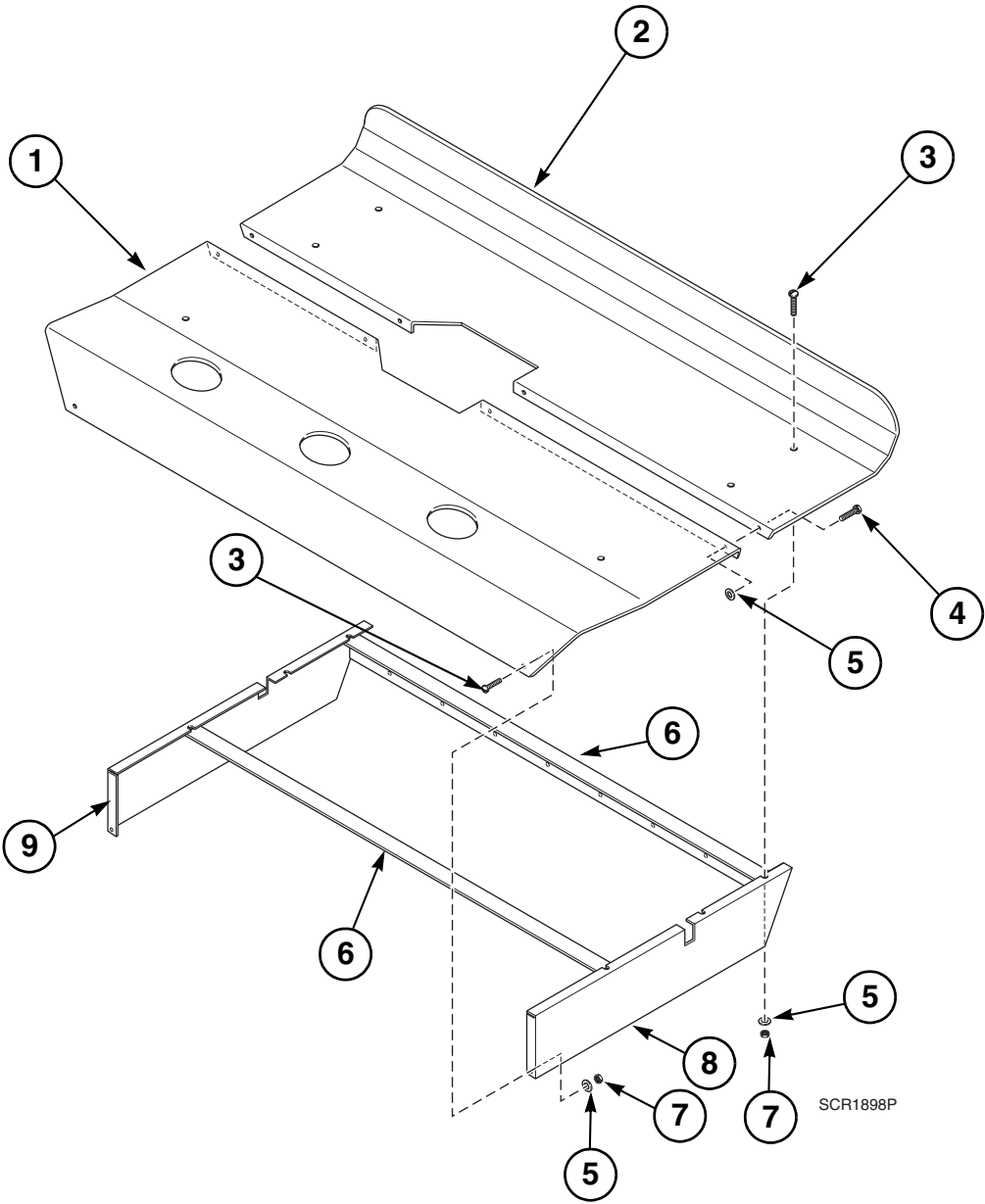
Press Table and Mounting

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51362	Plates	3 inches; Models LP19 and LP22
	J1587708	Button Cover	2 required; Model LP22
	J1111905	Blind Rivet	8 required; Model LP22
1	J200027500	Table Retrofit Kit	Models LP19 and LP22 starting May 1997
	J200029600	Table Retrofit Kit	Models LP51 and LP53 starting May 1997
	JA-10405	Rear Table	Models LP51 and LP53 through May 1997
	N/A	Front Table	Models LP19 and LP22 through May 1997
2	J200027500	Table Retrofit Kit	Models LP19 and LP22
	J1465236	Rear Table	Models LP51 and LP53 starting May 1997
	N/A	Rear Table	Models LP51 and LP53 through May 1997
3	JA-52134	Screw	4 required
4	JC-80583	Washer	Use as required
5	20275	Nut	16 required
6	J1185073	Washer	16 required
7	02422	Screw	4 required
8	JA-21481	Table Brace	2 required; Models LP19 and LP22
9	J1041920-00	Table Support Bracket Angle	2 required; Models LP19 and LP22
	JA-27778	Table Support Bracket Angle	2 required; Models LP51 and LP53
10	JA-53020	Screw	8 required
11	JA-27777	Table Spacer	4 required
12	61199	Screw	2 required

N/A = Part no longer available

Stainless Steel Table Assembly – Models LP51 and LP53

Replaces Old Style Tables

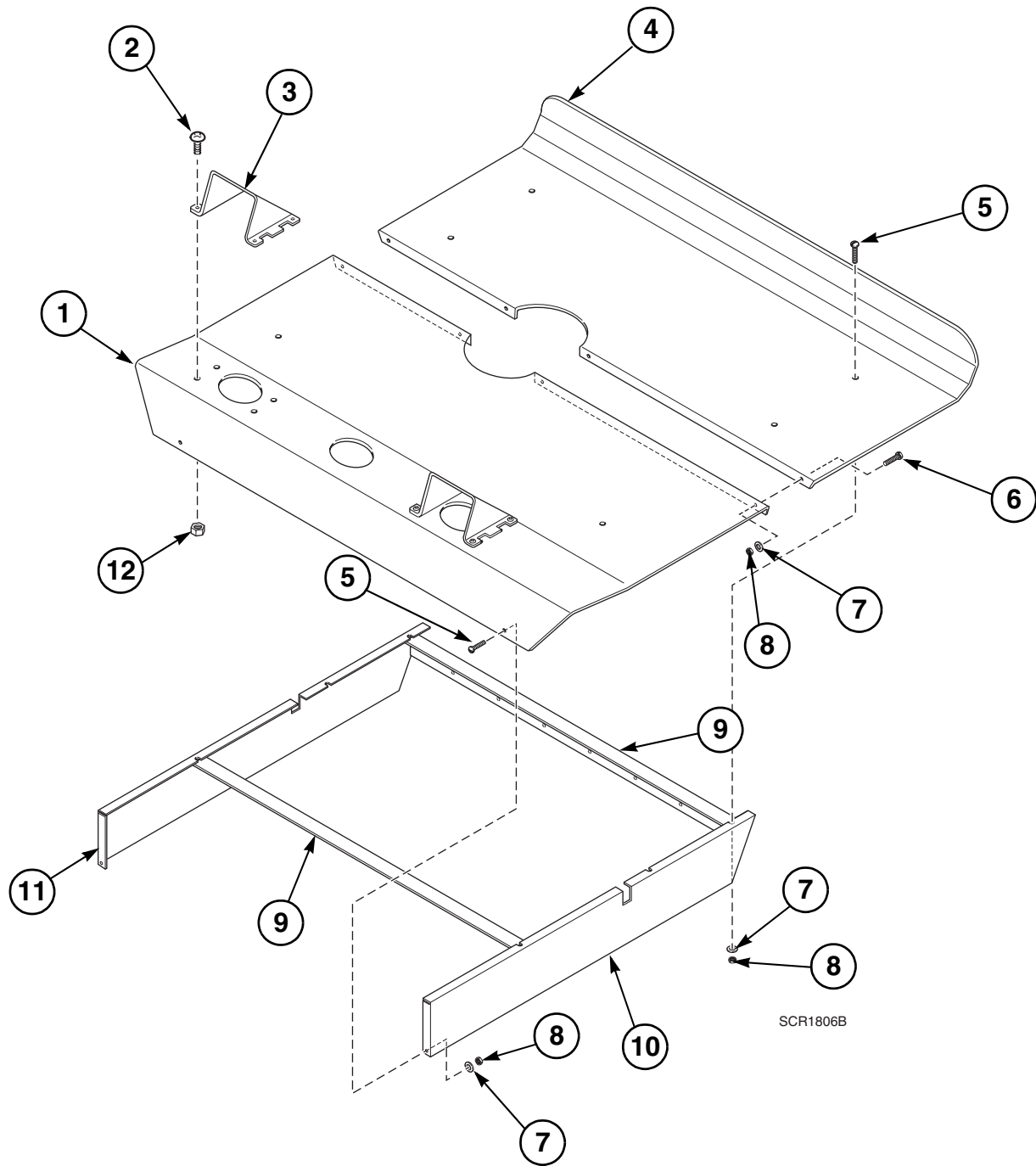


Stainless Steel Table Assembly – Models LP51 and LP53

REF	PART NO.	DESCRIPTION	COMMENTS
	J200029600	Table Retrofit Kit	Includes items 1-9
1	J200029700	Front Table	
2	J200029800	Rear Table	
3	J0220908-02	Screw	8 required
4	F430939	Screw	4 required
5	F430317	Washer	12 required
6	JA-27778	Table Support Bracket Angle	2 required
7	J043027600	Nut	12 required
8	J0636912-00	Right Table Bracket	
9	J0636911-00	Left Table Bracket	

Stainless Steel Table Assembly – Models LP19 and LP22

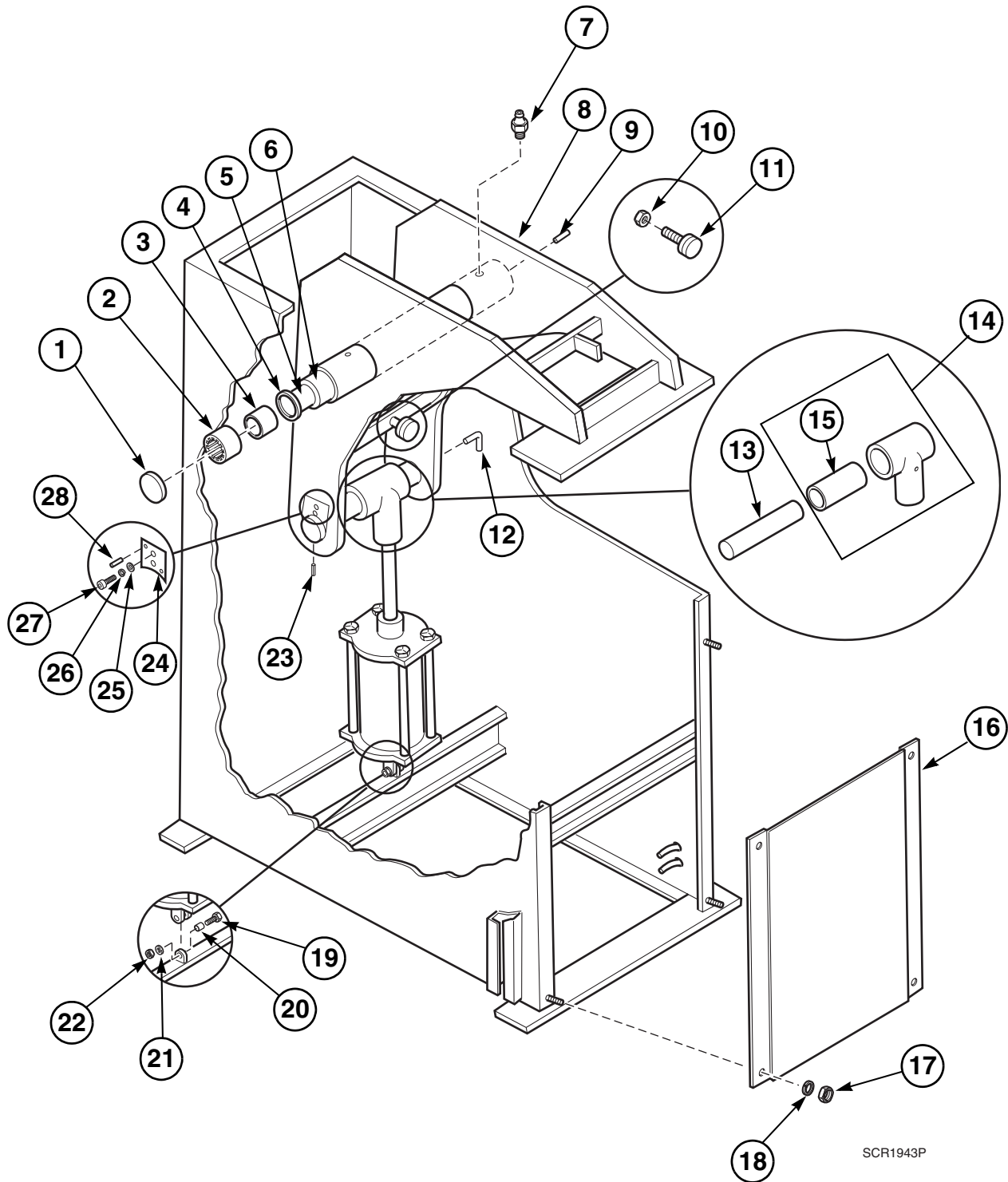
Replaces Old Style Tables



Stainless Steel Table Assembly – Models LP19 and LP22

REF	PART NO.	DESCRIPTION	COMMENTS
	J200027500	Table Retrofit Kit	Includes items 1-12
1	J200026700	Front Table	
2	F430266	Screw	8 required
3	J1587708	Button Cover	2 required
4	J200027100	Rear Table	
5	J0220908-03	Screw	8 required
6	F430939	Screw	4 required
7	F430317	Washer	12 required
8	J043027600	Nut	12 required
9	J1041920-00	Table Support Angle Bracket	2 required
10	J0636912-00	Right Table Bracket	
11	J0636911-00	Left Table Bracket	
12	F430225	Nut	8 required

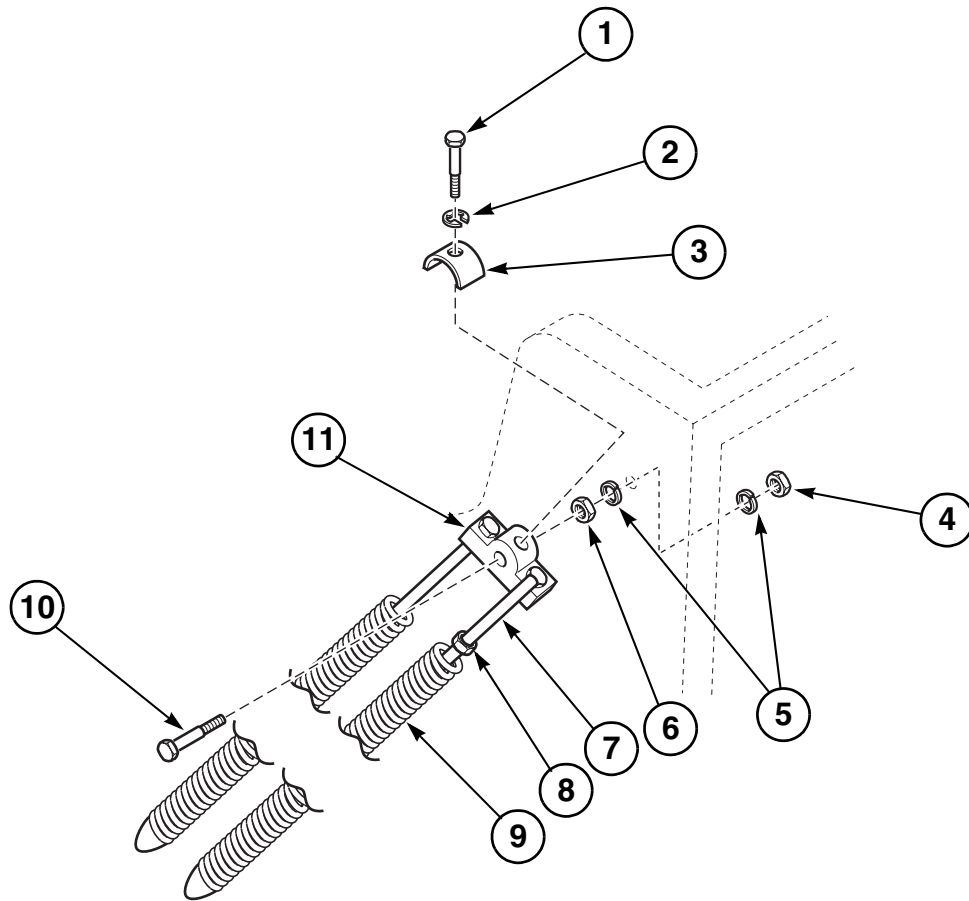
Frame and Pressure Arm Assembly



Frame and Pressure Arm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JC-30809	Straight Grease Fitting	Use with item 20
1	JA-30139	Disc	
2	JA-50892	Needle Bearing	
3	JA-50893	Inner Race Bearing	
4	JA-15175	Washer	16 gauge
	J1422278	Washer	20 gauge
5	JA-24941	Pressure Arm Shaft	
6	JA-25029	Spacer	
7	J1012111	Straight Grease Fitting	
8	J200046900	Pressure Arm Weldment	Models LP51 and LP53
	J200047100	Pressure Arm Weldment	Models LP19 and LP22
9	J1039858	Pipe Plug	Models starting April 1992
	JA-54394	Pipe Plug	Models starting November 1984 through April 1992
10	70142	Nut	
11	J1042480	Bumper	
12	JA-25011	Lock Pin	Models through 1997
13	JA-27760	Clevis Shaft	
	J1474709	Clevis Shaft	
14	JA-04358	Air Cylinder Clevis Assembly	Includes item 15
15	JA-50904	Oilless Sleeve Bearing	
16	JA-27801	Front Cover	
17	20275	Nut	
18	J1001007	Washer	
19	JC-63342	Screw	2 required; Models through April 1992
	JA-50900	Screw	2 required; Models starting April 1992
20	JA-55082	Spherical Bearing	
21	91200	Washer	
22	J1000850	Nut	
23	JA-50524	Cotter Pin	Models through 1997
24	J1474691	Pivot Pin Lock Key	
25	JC-80513	Washer	
26	J1185073	Washer	
27	JC-62516	Screw	
28	J1436799	Roll Pin	

Counter Balance Spring

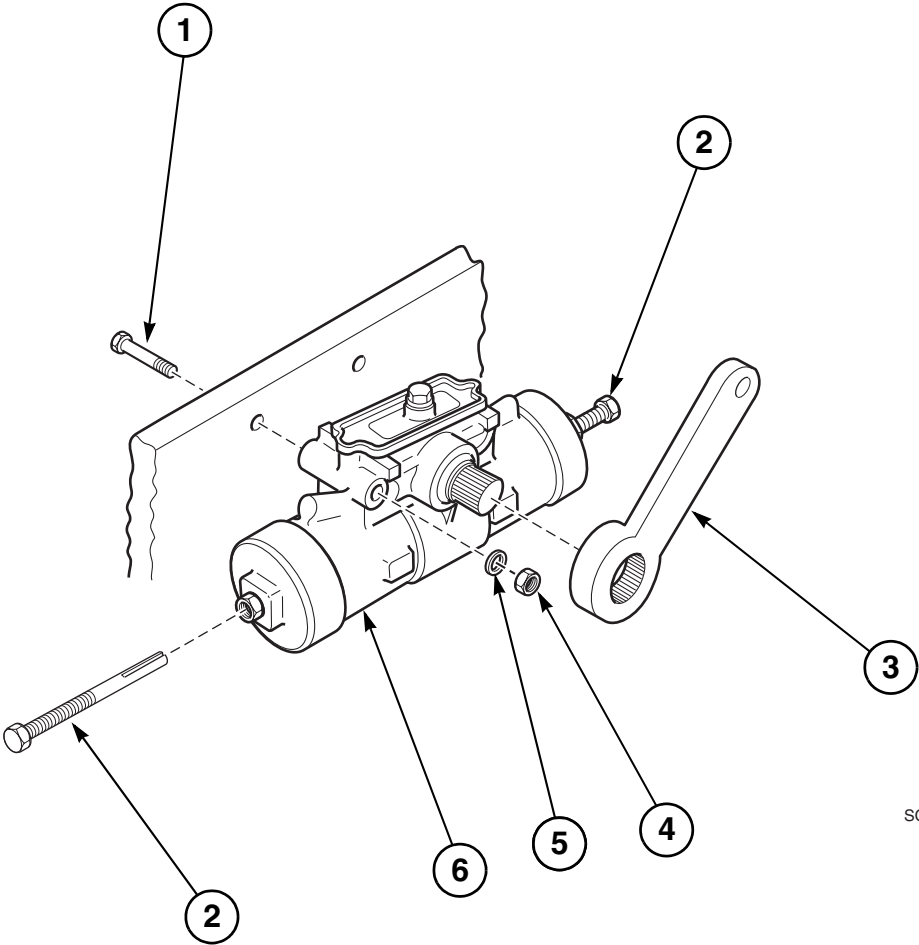


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Counter Balance Spring

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400044	Screw	
2	J1000975	Washer	
3	JA-15931	Spring Clip	
4	JC-48288	Nut	
5	JA-53116	Washer	2 required
	JA-53363	Washer	2 required
6	M400023	Nut	
7	JA-18003	Bolt	Use with JA-03943 Head Spring Assembly and JA-03944 Head Spring Assembly
	JA-12742	Bolt	Use with JA-04887 Spring Assembly
8	M400026	Nut	2 required
9	JA-03943	Head Spring Assembly	No. 3; 2 required; Models LP51 and LP53
	JA-03944	Head Spring Assembly	No. 4; 2 required; Models LP51 and LP53
	JA-04887	Spring Assembly	No. 6B; 2 required; Models LP19 and LP22
10	JA-55335	Screw	
11	JA-05584	Left Spring Hanger	

Shock Absorber Assembly

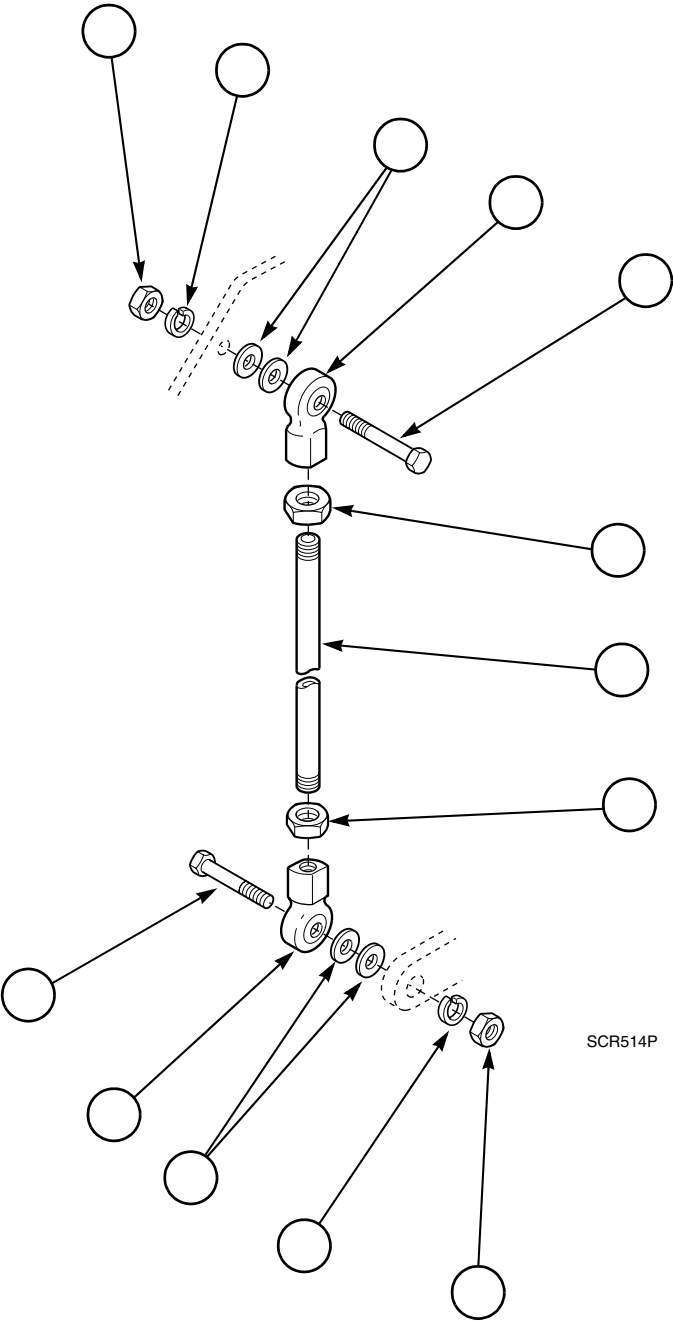


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Shock Absorber Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1326057	Shock Absorber Assembly	Includes items 2, 3, 6 and J1010-000651 Shock Absorber Rebuild Kit
	J1010-000651	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket
1	JA-50198	Screw	
2	JA-53760	Screw	2 required
3	JA-51272	Shock Absorber Arm	
4	J1000850	Nut	
5	JA-54158	Washer	
6	J1041722	Shock Absorber	

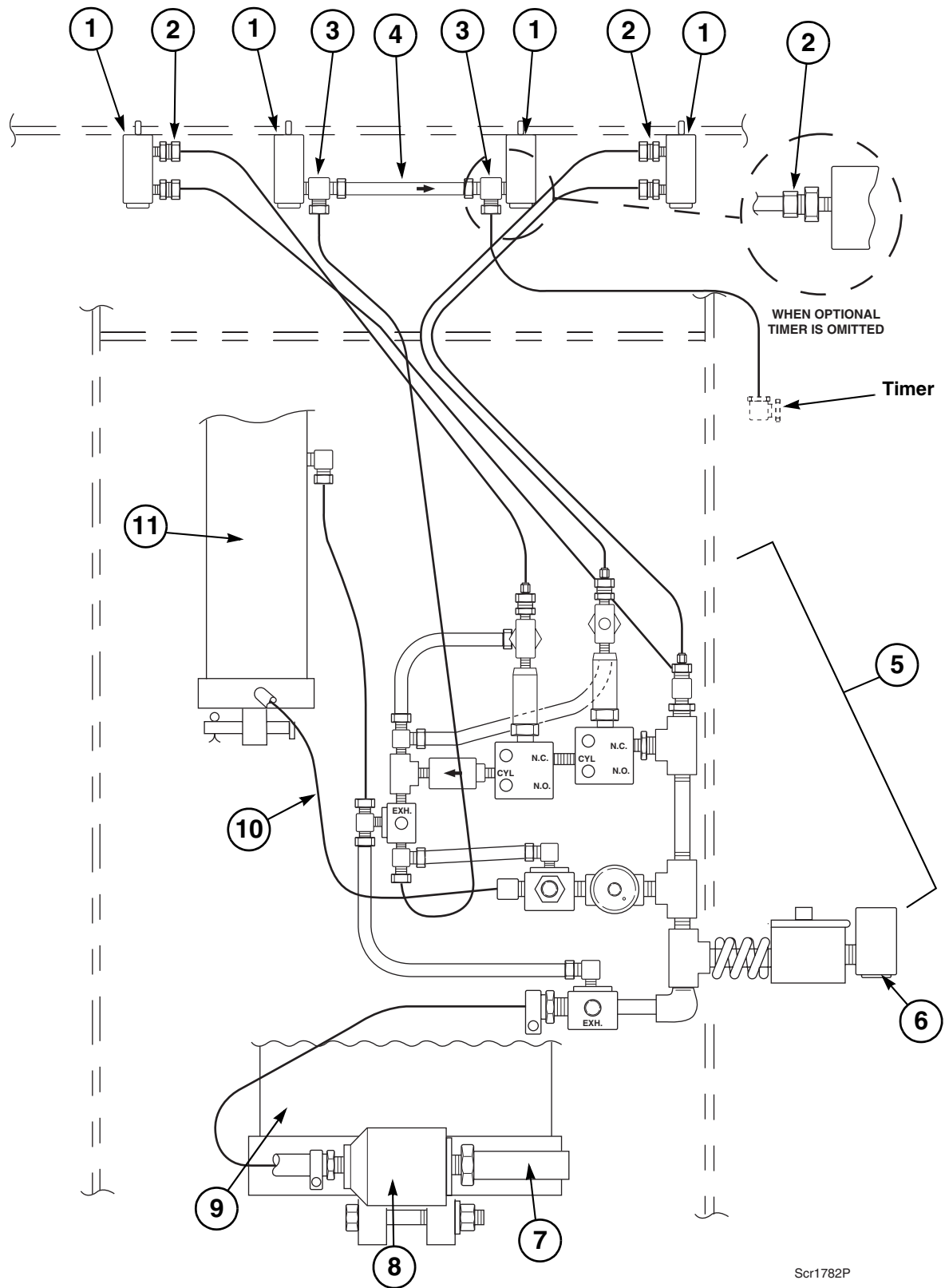
Check Rod Assembly



SCR514P

JA-82474	Check Rod Assembly	Includes items 4 and 6-9
JA-52031	Nut	2 required
JA-54158	Washer	2 required
J1001338	Washer	4 required
JA-54141	Female Rod End Bearing	Left
JA-50282	Screw	
J1065689	Nut	
JA-27758	Check Rod	
J1065671	Nut	
JA-53961	Female Rod End Bearing	Right
JA-50281	Screw	

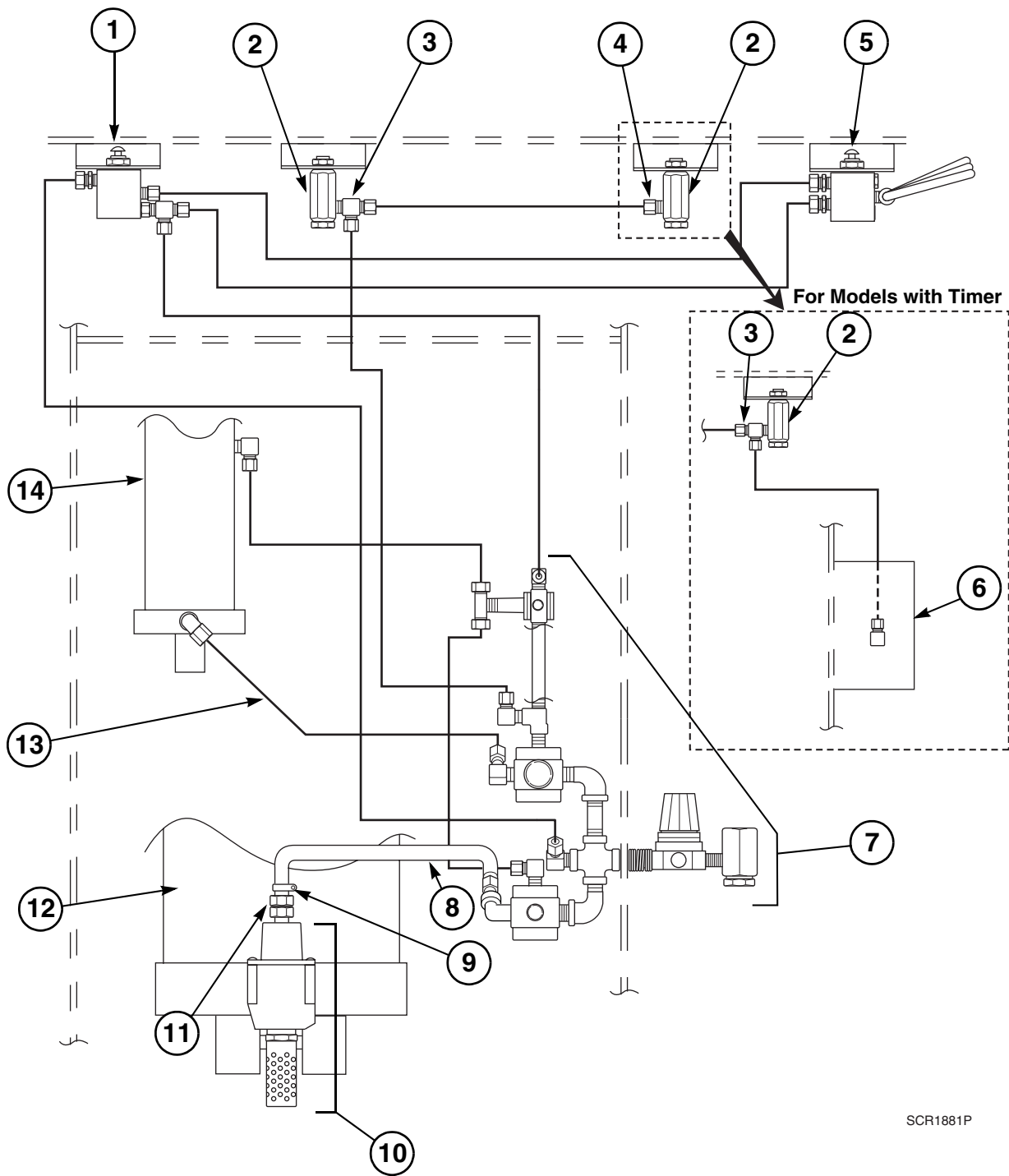
Air System – Models Starting November 1984 Through April 1992



Air System – Models Starting November 1984 Through April 1992

REF	PART NO.	DESCRIPTION	COMMENTS
	J1039858	Pipe Plug	
1	JA-06430	Valve Body Assembly	4 required; Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1151661	Compression Connector	6 required
3	JA-52314	Male Compression Tee	2 required
4	JM-95918	Tubing	3/16 inch OD
5	J1319151	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
6	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
7	JA-51735	Air Muffler	3/8 inch
8	J1319086	Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly – 6 Inch Bore</i> section for parts breakdown
9	J0798873	Pressing Cylinder Retrofit Kit	Models LP19 and LP22; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly – 6 Inch Bore</i> section for parts breakdown
	J0798874	Pressing Cylinder Retrofit Kit	Models LP51 and LP53; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore</i> section for parts breakdown
10	J1103970-00	Tubing	1/4 inch OD
11	JKIT-00246	Closing Cylinder Kit	4 required; Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

Air System – Models Starting April 1992 Through May 1997



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Air System – Models Starting April 1992 Through May 1997

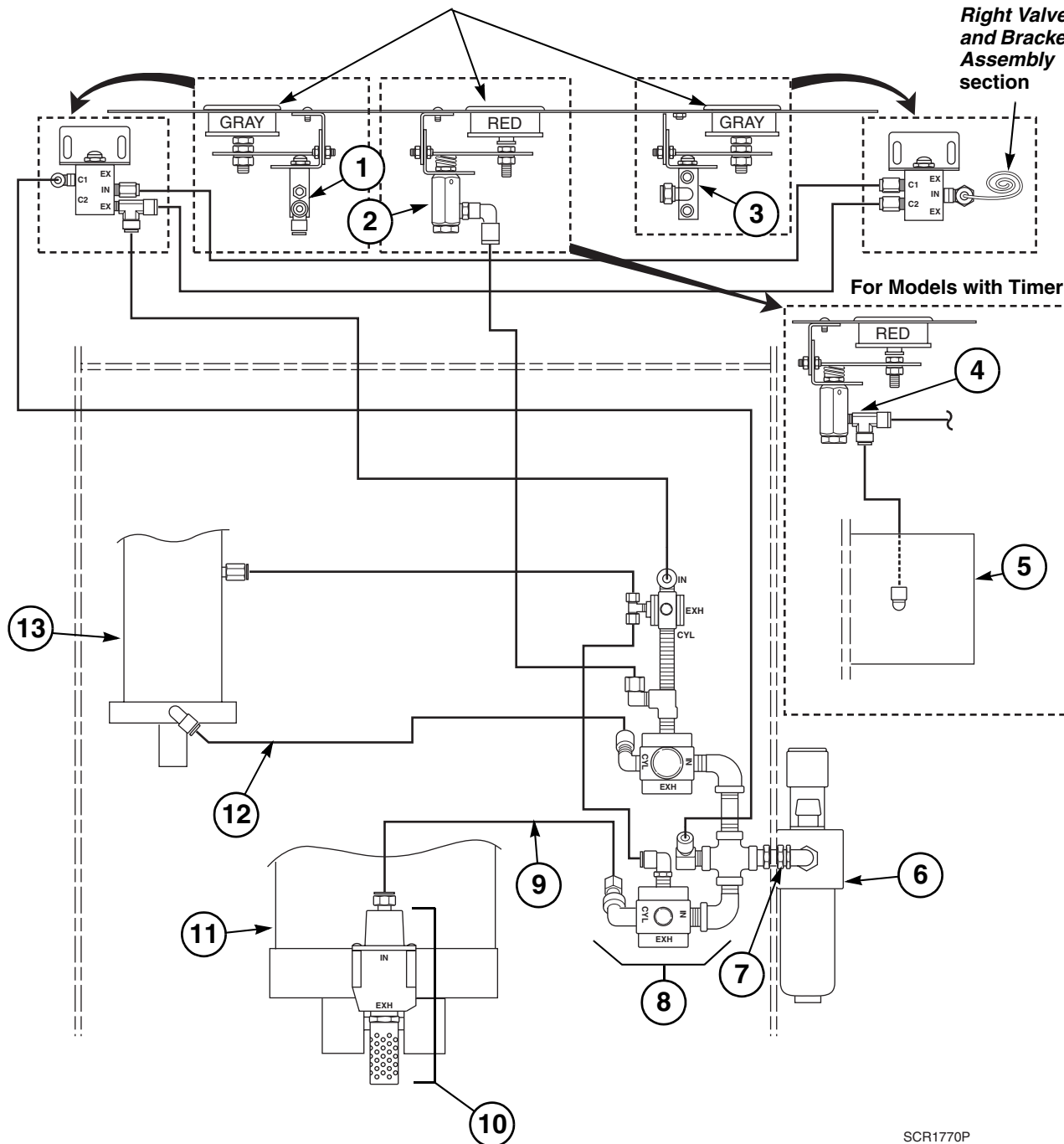
REF	PART NO.	DESCRIPTION	COMMENTS
	J1327634	Air Hose Assembly	Includes items 8-10; 22 inch
	JM-95918	Tubing	Nylon; 3/16 inch OD
1	J1400613	Left Close Valve Assembly	Refer to <i>Left Close Valve Assembly</i> section for parts breakdown
2	J1568757	Middle Valve and Bracket Assembly	2 required; Refer to <i>Valve and Bracket Assembly – With Timer</i> section for parts breakdown
3	JA-52314	Male Compression Tee	
4	J1151661	Compression Connector	
5	J1400605	Right Close Valve Assembly	Refer to <i>Right Close Valve Assembly</i> section for parts breakdown
6	N/A	Timer Control Assembly	120 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
	N/A	Timer Control Assembly	230 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
7	J1448588	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
8	J1327642	Air Hose	22 inches
9	JC-21530	Worm Gear Clamp	2 required
10	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore</i> section for parts breakdown
11	JA-11534	Barbed Hose Connector	
12	J0798874	Pressing Cylinder Retrofit Kit	8 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
13	J1103970-00	Tubing	Nylon; 1/4 inch OD
14	JKIT-00246	Closing Cylinder Kit	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

N/A = Part no longer available

Air System – Models Starting May 1997 Through November 2003

Refer to *Round Pushbutton Components*
– Models Starting April 1995 Through
September 2003 for parts breakdown

Refer to
Right Valve and Bracket
Assembly
section



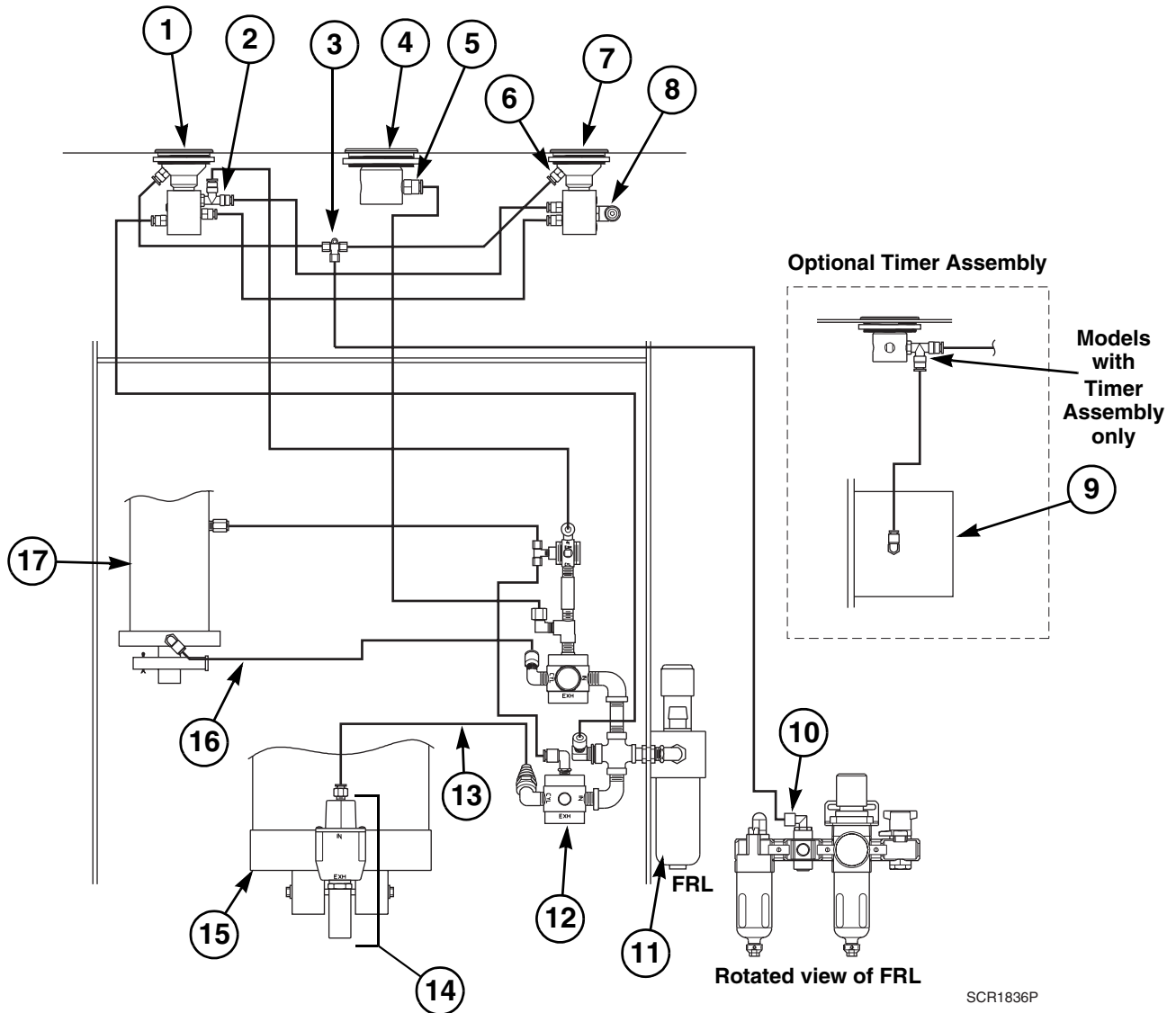
SCR1770P

Air System – Models Starting May 1997 Through November 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	J1103970-00	Tubing	Polyflo; 1/4 inch OD
1	J1568765	Left Valve and Bracket Assembly	Refer to <i>Left Valve and Bracket Assembly</i> section for parts breakdown
2	J1571389	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly – Without Timer</i> section for parts breakdown
3	J1568740	Right Valve and Bracket Assembly	Refer to <i>Right Valve and Bracket Assembly</i> section for parts breakdown
4	J1568757	Middle Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly – With Timer</i> section for parts breakdown
5	J1478577	Timer Control Assembly	110-120 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
	J1478585	Timer Control Assembly	220-240 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
6	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
7	J1408020	Tubing Connector	
8	J200104800	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
9	J1327634	Air Hose Assembly	22 inches; Includes connector, hose and clamps
10	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore</i> section for parts breakdown
11	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798874	Pressing Cylinder Retrofit Kit	8 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
12	J0141711-00	Tubing	Polyflo; Black; 3/8 inch OD
13	J1572890	Closing Cylinder Assembly	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown; Models through June 2002
	J0637119-00	Closing Cylinder Assembly	Models starting July 2002

Air System (Drawing 1 of 2)

Timer Models Starting November 2003 Through February 29, 2004 and Starting Again April 16, 2004
Non-Timer Models Starting November 2003 Through February 29, 2004



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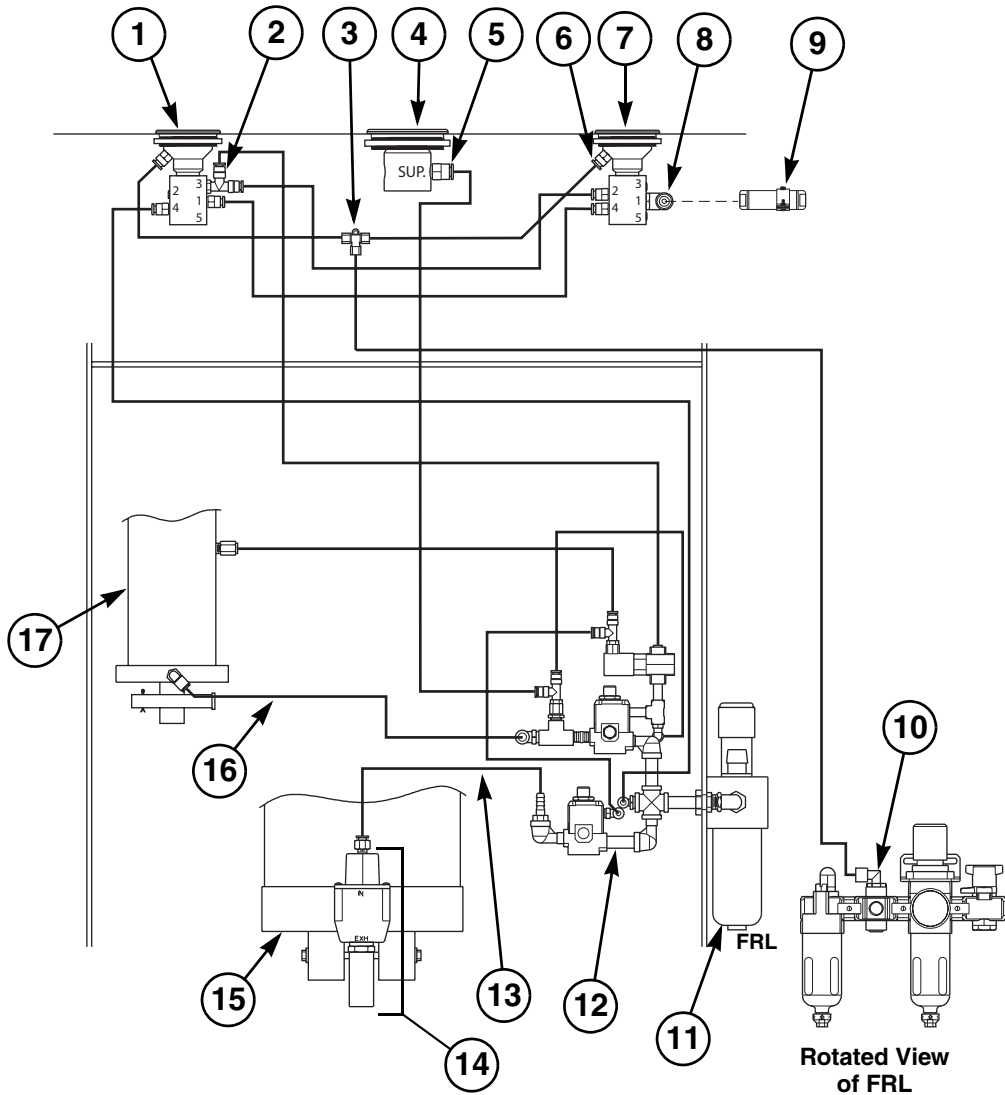
Air System (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200012600	Pushbutton	Gray; 4-way
2	J1438357	Quick Tubing Tee	2 required for machines with timers
3	J0140949-00	Union Tee	
4	J200012300	Pushbutton	Red; 3-way
5	F422101	Air Coupling	5 required
6	J0140961-00	Connector	2 required
7	J200012700	Pushbutton	Gray; 4-way
8	J1407741	Swivel Tubing Elbow	
9	J1478577	Timer Control Assembly	120 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
	J1478585	Timer Control Assembly	230 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
10	J1419811	Swivel Tubing Elbow	
11	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models through November 30, 2004
	J200113600	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 1, 2004
12	N/A	Air Inlet Assembly	Refer to <i>Air Inlet Assembly (Drawing 3 of 5)</i> section for parts breakdown
	J200128500	Air Inlet Assembly	Refer to <i>Air Inlet Assembly (Drawing 5 of 5)</i> section for parts breakdown
13	J1327634	Air Hose Assembly	22 inches
14	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore</i> section for parts breakdown
15	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798874	Pressing Cylinder Retrofit Kit	8 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
16	J0141711-00	Tubing	3/8 inch OD
17	J0637118-00	Closing Cylinder Assembly	2 inch

N/A = Part no longer available

Air System (Drawing 2 of 2)

Timer Models Starting March 1, 2004 Through April 16, 2004
Non-Timer Models Starting March 1, 2004

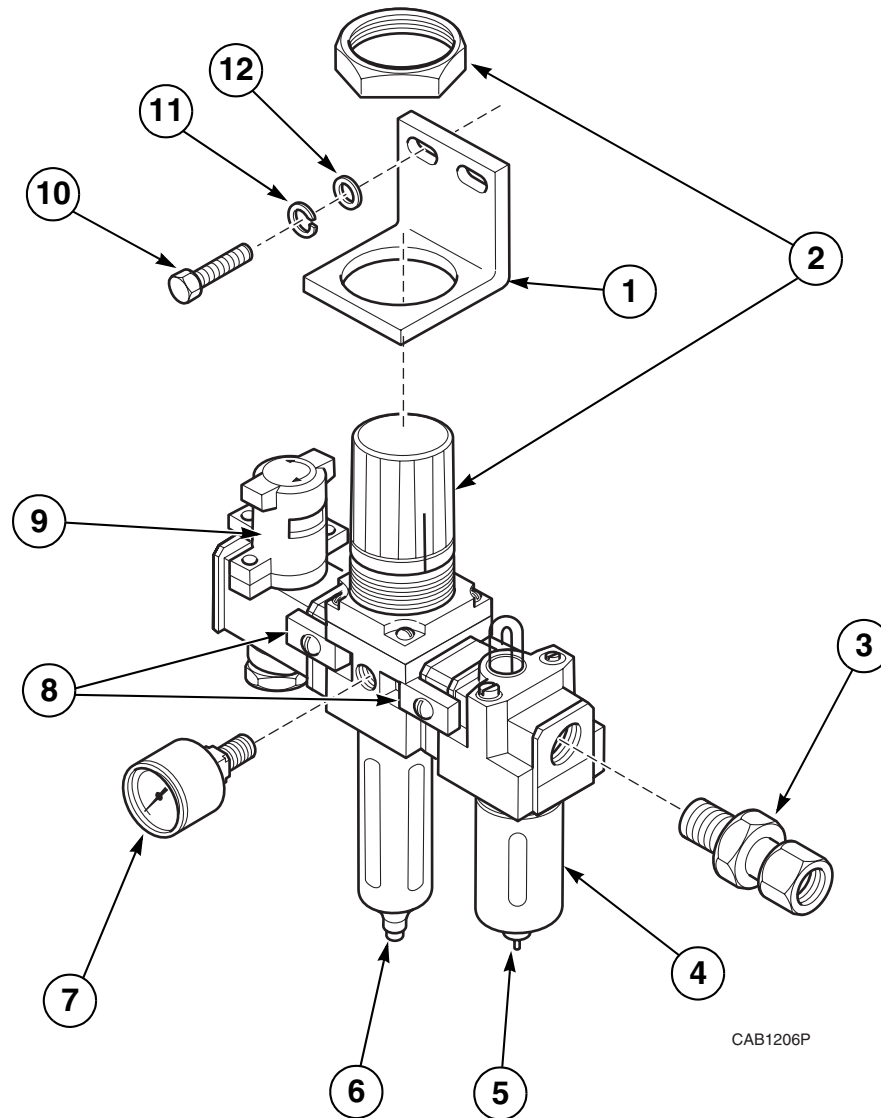


SCR1841P

Air System (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200012600	Pushbutton	Gray; 4-way
2	J1438357	Quick Tubing Tee	2 required for machines with timers
3	J0140949-00	Union Tee	
4	J200012300	Pushbutton	Red; 3-way
5	F422101	Air Coupling	5 required
6	J0140961-00	Connector	2 required
7	J200012700	Pushbutton	Gray; 4-way
8	J1407741	Swivel Tubing Elbow	
9	J200041400	Pneumatic Reservoir	Refer to <i>Reservoir Assembly</i> for parts breakdown
10	J1419811	Swivel Tubing Elbow	
11	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models through November 30, 2004
	J200113600	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 1, 2004
12	J200104800	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> for parts breakdown
13	J1327634	Air Hose Assembly	22 inches
14	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore</i> section for parts breakdown
15	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798874	Pressing Cylinder Retrofit Kit	8 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
16	J0141711-00	Tubing	
17	J0637118-00	Closing Cylinder Assembly	

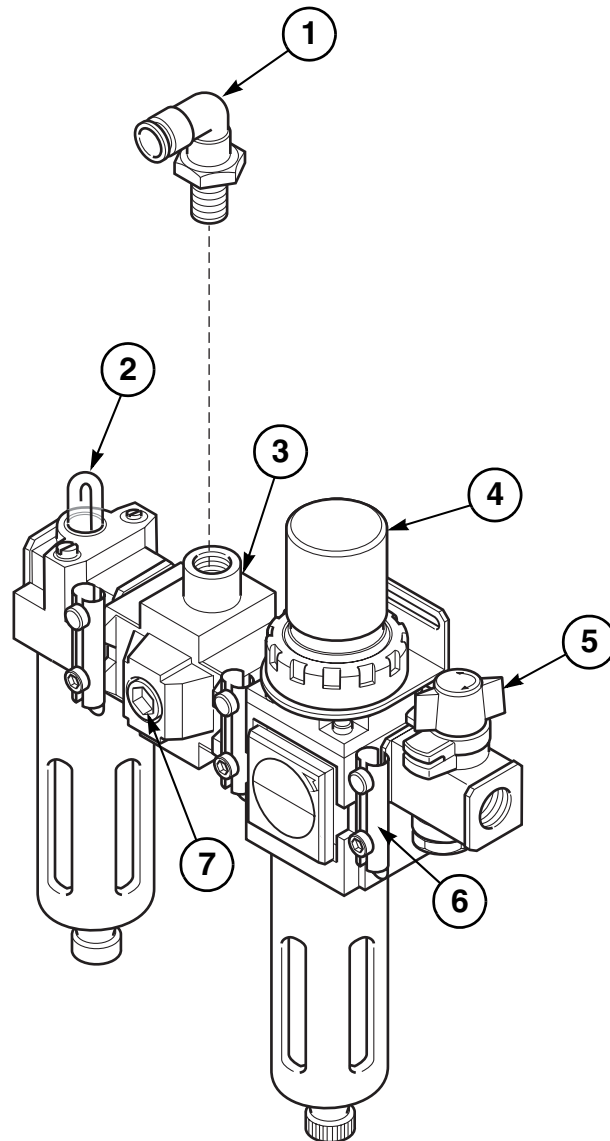
Filter/Regulator/Lubricator Assembly – Models Starting June 1997 Through November 30, 2004



Filter/Regulator/Lubricator Assembly – Models Starting June 1997 Through November 30, 2004

REF	PART NO.	DESCRIPTION	COMMENTS
	J200113600	Filter/Regulator/Lubricator Assembly	Includes items 1, 2, 4 and 7-9
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J200032400	Lubricator Kit	
1	J1571405	Bracket	
2	J1557487	Filter/Regulator	0-125 psig; Includes nut
3	J1408020	Tubing Connector	
4	J1557495	Lubricator	
5	J1647536	Air Lubricator Bowl	Use with item 4
6	J1637644	Filter/Regulator Auto Drain Kit	Use with item 2
7	J1477959	Pressure Gauge	
8	J1571413	Spacer	2 required
9	J1557503	Lock-Out Valve	
10	JC-61608	Screw	2 required
11	J1000975	Washer	2 required
12	JC-80759	Washer	2 required

Filter/Regulator/Lubricator Assembly – Models Starting December 1, 2004



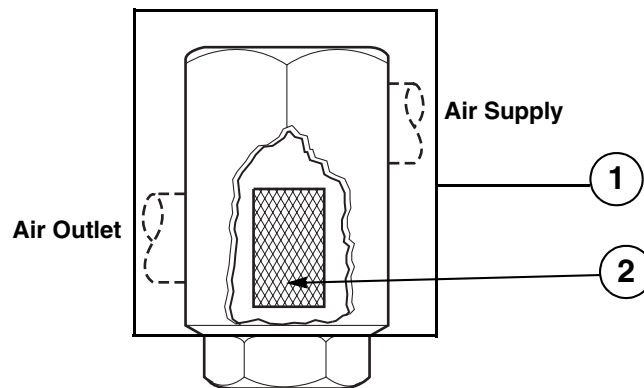
SCR1953P

Filter/Regulator/Lubricator Assembly – Models Starting December 1, 2004

REF	PART NO.	DESCRIPTION	COMMENTS
	J200113600	Filter/Regulator/Lubricator Assembly	Includes items 1-7
1	J1419811	Swivel Tubing Connector	
2	J200179200	Lubricator Assembly	
3	J200179400	Cross Spacer	
4	J200179100	Filter/Regulator Assembly	
5	J200179000	Lockout Valve	
6	J200179300	Connector Assembly	3 required
7	JA-54394	Pipe Plug	

Air Strainer Assembly

Models Through June 1997



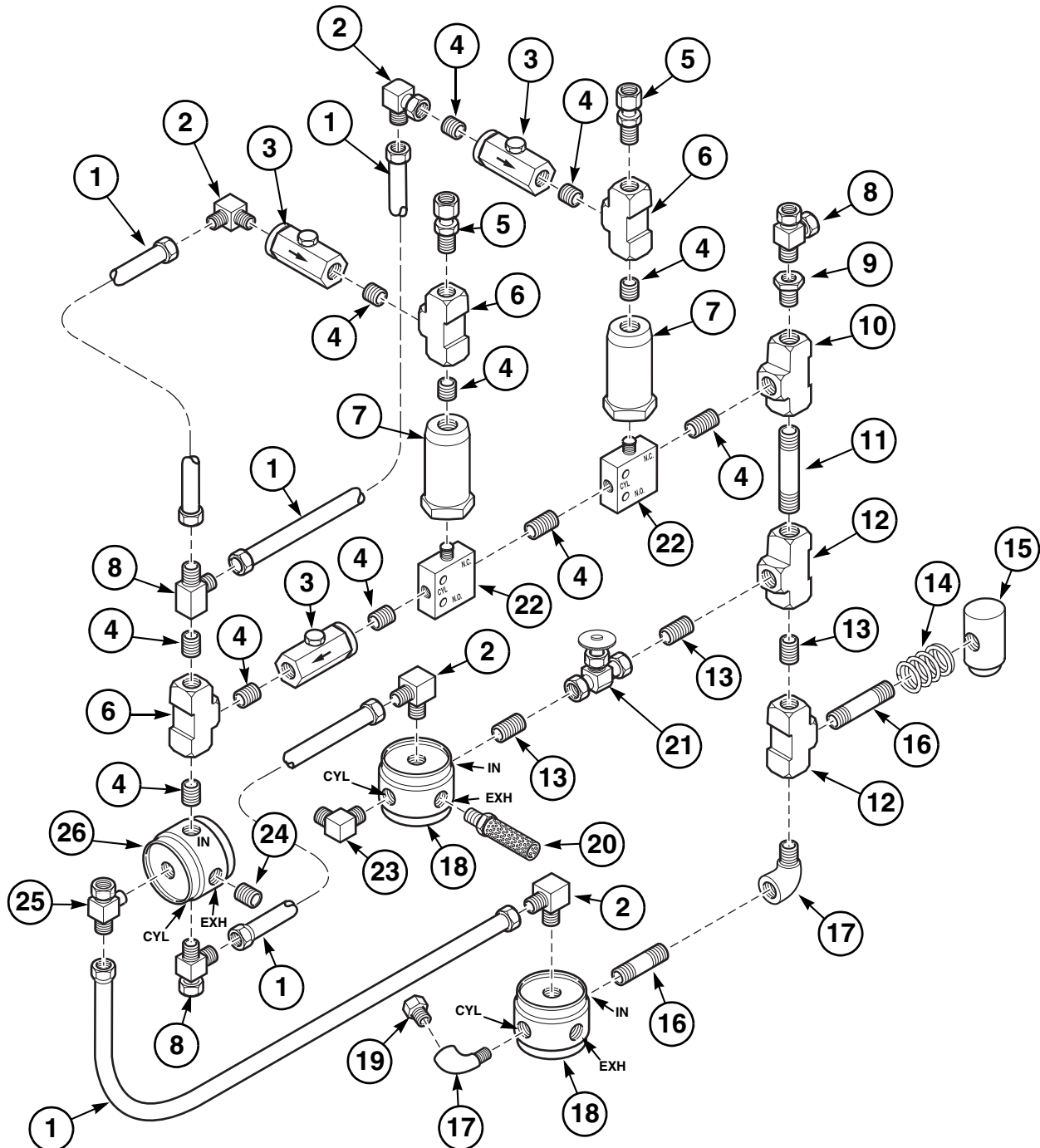
CAB224P

Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-00211	Air Strainer Assembly	Order if your machine does not have a Filter/Regulator/ Lubricator Assembly; Includes item 2
2	JA-10908	Screen	

Air Inlet Assembly (Drawing 1 of 5)

Models Starting November 1984 Through April 1992



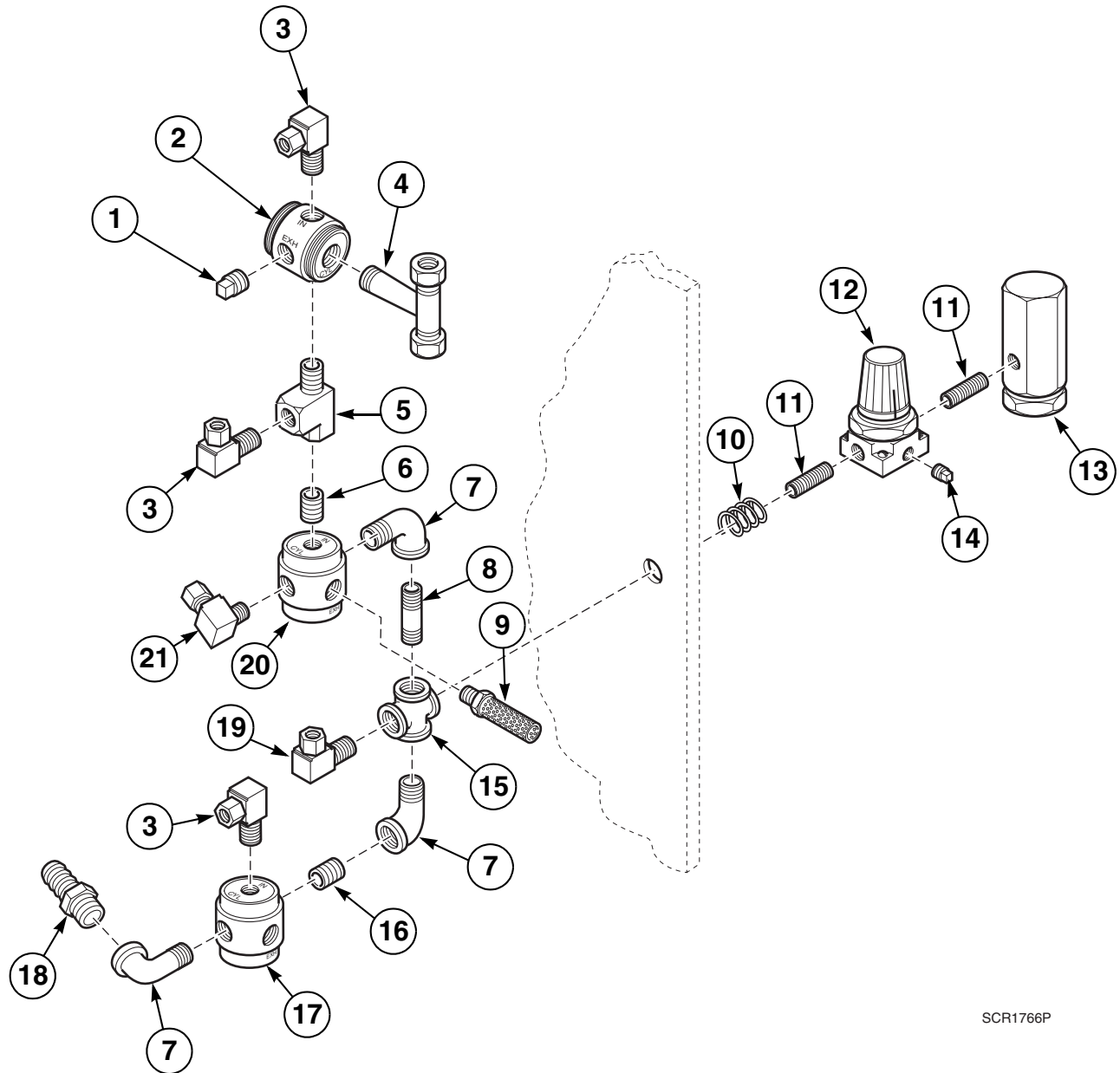
SCR1884P

Air Inlet Assembly (Drawing 1 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1319151	Air Inlet Assembly	Includes items 1-26
1	JM-95918	Tubing	3/16 inch OD
2	JA-50770	Male Compression Elbow	4 required
3	J1142512	Check Valve	3 required
4	J1232313	Pipe Nipple	9 required
5	J1151661	Compression Connector	2 required
6	JC-70614	Pipe Tee	3 required
7	J1142496	Reset Actuator	2 required
8	JA-52314	Male Compression Tee	3 required
9	JC-19609	Reducing Bushing	
10	JC-70616	Pipe Tee	
11	JA-50728	Nipple	
12	J1018415	Pipe Tee	2 required
13	J115175201	Pipe Nipple	3 required
14	JA-51372	Compression Spring	
15	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
16	J1026335	Pipe Nipple	
17	J1231521	Street Pipe Elbow	
18	JA-53550	3-Way Dump Valve	2 required; NC
19	JA-11534	Barbed Hose Connector	
20	JA-53584	Air Muffler	1/4 inch
21	J1036458	Needle Globe Valve	
22	J1142504	3-Way Valve	2 required; 250AA; JA-54069 Valve Kit
23	J1151653	Compression Elbow	
24	J1039858	Pipe Plug	
25	JA-50782	Compression Tee	
26	JA-54437	3-Way Dump Valve	125A; NO; JA-54070 Valve Kit

Air Inlet Assembly (Drawing 2 of 5)

Models Starting April 1992 Through May 1997



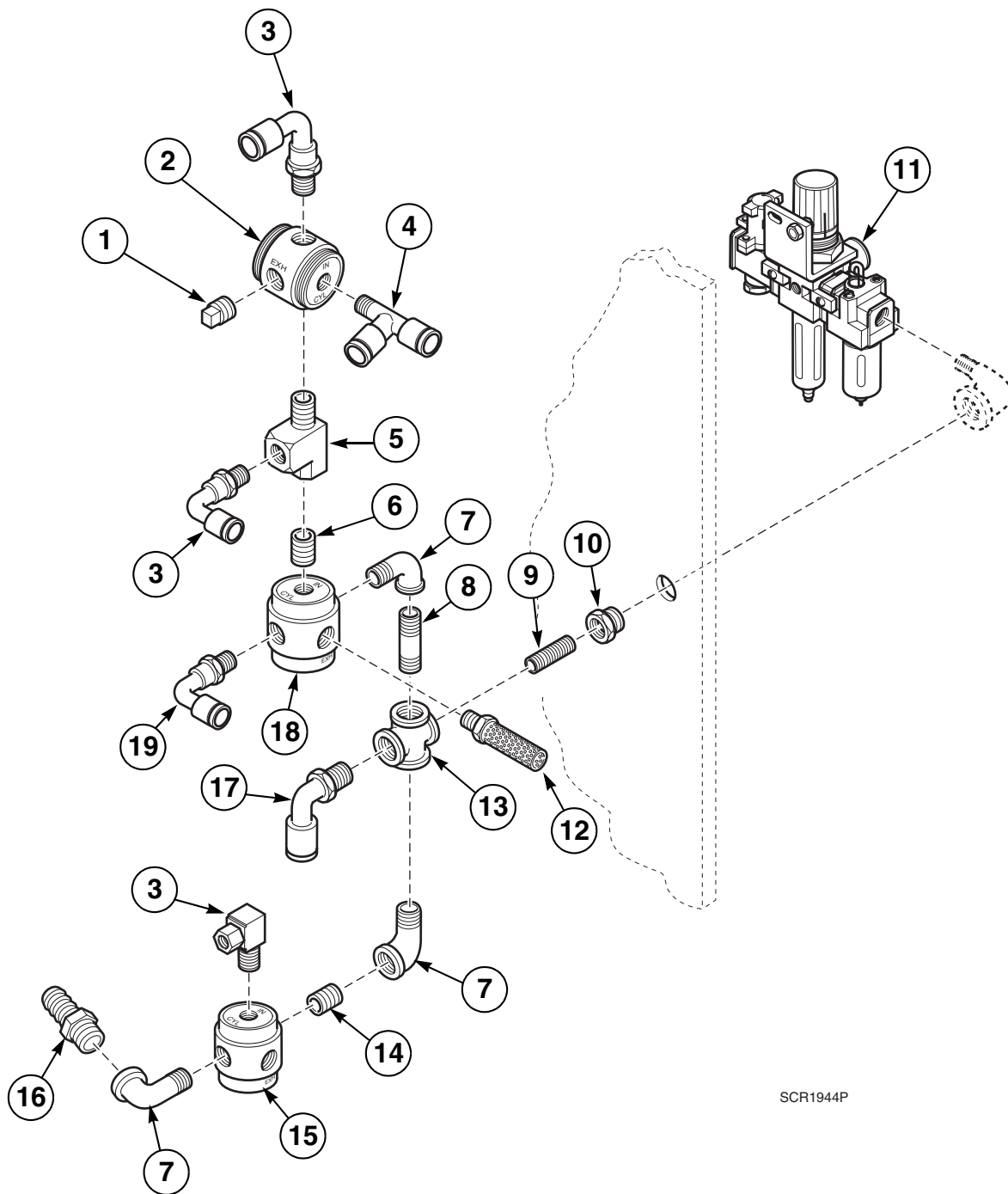
SCR1766P

Air Inlet Assembly (Drawing 2 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1448588	Air Inlet Assembly	Includes items 1-21
1	J1151794	Pipe Plug	
2	JA-54437	3-Way Dump Valve	125A NO; JA-54070 Valve Kit
3	JA-50770	Male Compression Elbow	3 required
4	JC-30734	Male Compression Tee	
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	JA-53584	Air Muffler	
10	JA-51372	Compression Spring	
11	J1026335	Pipe Nipple	
12	JA-54181	Air Relieving Regulator	
13	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
14	JA-53076	Pipe Plug	
15	J1184530	Pipe Cross	
16	J115175201	Pipe Nipple	
17	JA-54354	3-Way Dump Valve	250A NC; JA-54468 Seal Repair Kit
18	JA-11534	Barbed Hose Connector	
19	J1357177	Male Compression Elbow	
20	JA-53550	3-Way Dump Valve	250AA NC; JA-54069 Valve Kit
21	J1151653	Compression Elbow	

Air Inlet Assembly (Drawing 3 of 5)

Timer Models Starting May 1997 Through February 29, 2004 and Starting Again April 16, 2004 Through August 18, 2004
Non-Timer Models Starting May 1997 Through February 29, 2004



Air Inlet Assembly (Drawing 3 of 5)

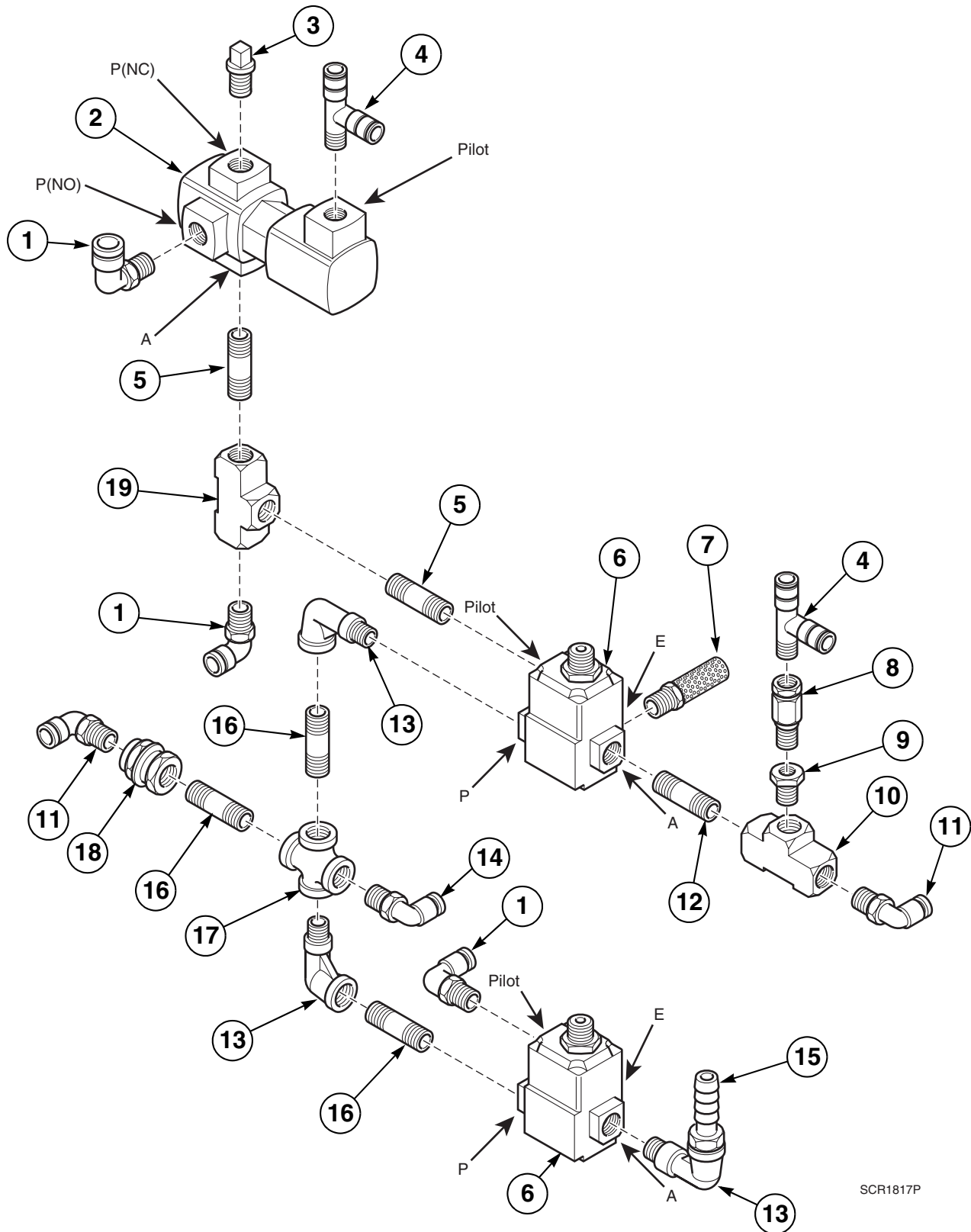
REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Air Inlet Assembly	Includes items 1-10 and 12-19
1	J1151794	Pipe Plug	
2	JA-54437	3-Way Dump Valve	125A NO; JA-54070 Valve Kit
3	J1407741	Swivel Tubing Elbow	3 required
4	J1437029	Quick Tubing Tee	
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	J115175201	Pipe Nipple	
10	J1482389	Pipe Bulkhead Fitting	
11	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
12	JA-53584	Air Muffler	
13	J1184530	Pipe Cross	
14	J1026335	Pipe Nipple	
15	JA-54354	3-Way Dump Valve	250A NC; JA-54468 Seal Repair Kit
16	JA-11534	Barbed Hose Connector	
17	J1419811	Swivel Tubing Elbow	
18	JA-53550	3-Way Dump Valve	250AA NC; JA-54069 Valve Kit
19	J1410323	Male Tubing Elbow	

N/A = Part no longer available

Air Inlet Assembly (Drawing 4 of 5)

Timer Models Starting March 1, 2004 Through April 16, 2004

Non-Timer Models Starting March 1, 2004

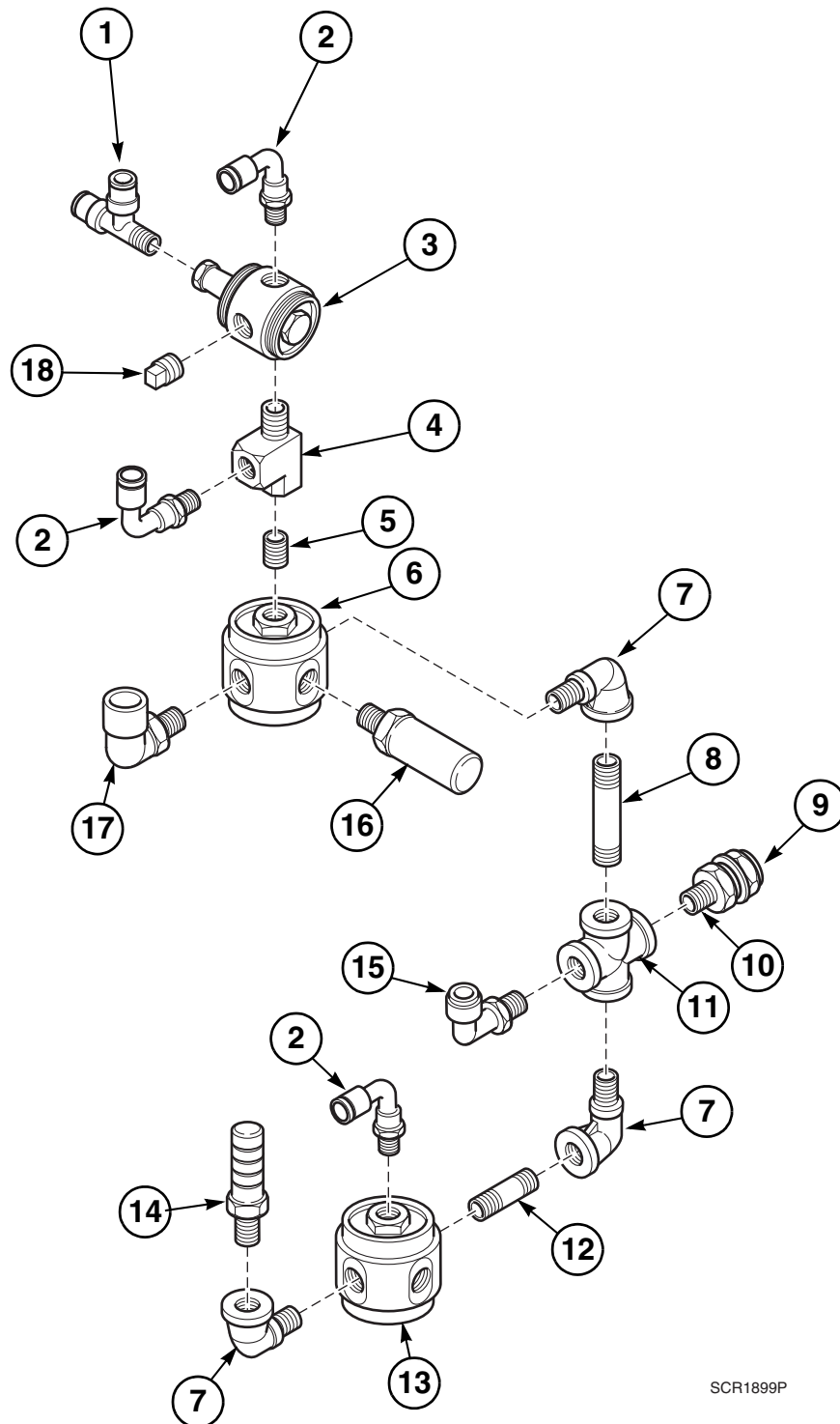


SCR1817P

Air Inlet Assembly (Drawing 4 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
	J200104800	Air Inlet Assembly	Includes items 1-19
1	J1407741	Swivel Tubing Elbow	3 required
2	J200053200	Air Valve	3-way; NO; Air pilot
3	JA-54394	Pipe Plug	
4	J1438357	Quick Tubing Tee	2 required
5	J1026103	Pipe Nipple	2 required
6	J0381776-00	Air Valve	2 required
7	JA-53584	Air Muffler	
8	J200128100	Fixed Orifice	
9	JC-19609	Reducing Bushing	
10	J1188242	Pipe Tee	
11	J1410323	Male Tubing Elbow	2 required
12	J115175201	Pipe Nipple	
13	J1231521	Street Pipe Elbow	3 required
14	J1419811	Swivel Tubing Elbow	
15	JA-11534	Barbed Hose Connector	
16	JC-4606101	Pipe Nipple	3 required
17	J1184530	Pipe Cross	
18	J1482389	Pipe Bulkhead Fitting	
19	JC-70613	Pipe Tee	

Timer Models Starting August 19, 2004

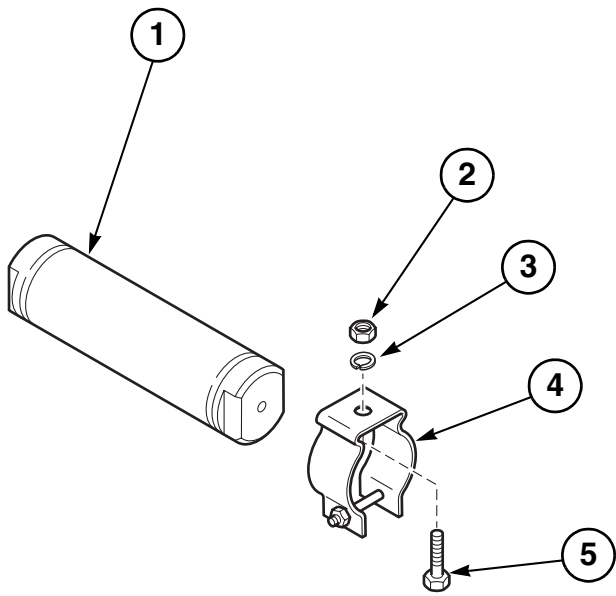


Air Inlet Assembly (Drawing 5 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
	J200128500	Air Inlet Assembly	Includes items 1-18
1	J1438357	Quick Tubing Tee	
2	J1407741	Swivel Tubing Elbow	3 required
3	JA-55437	3-Way Dump Valve	NO
4	JC-30541	Street Pipe Tee	
5	J1232313	Pipe Nipple	
6	JA-53550	3-Way Dump Valve	NC
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	J1482389	Pipe Bulkhead Fitting	
10	J115175201	Pipe Nipple	
11	J1184530	Pipe Cross	
12	J1026335	Pipe Nipple	
13	JA-54354	3-Way Dump Valve	NC
14	JA-11534	Barbed Hose Connector	
15	J1419811	Swivel Tubing Elbow	
16	JA-53584	Air Muffler	
17	J1410323	Male Tube Elbow	
18	J1151794	Pipe Plug	

Reservoir Assembly

Models Starting November 2003



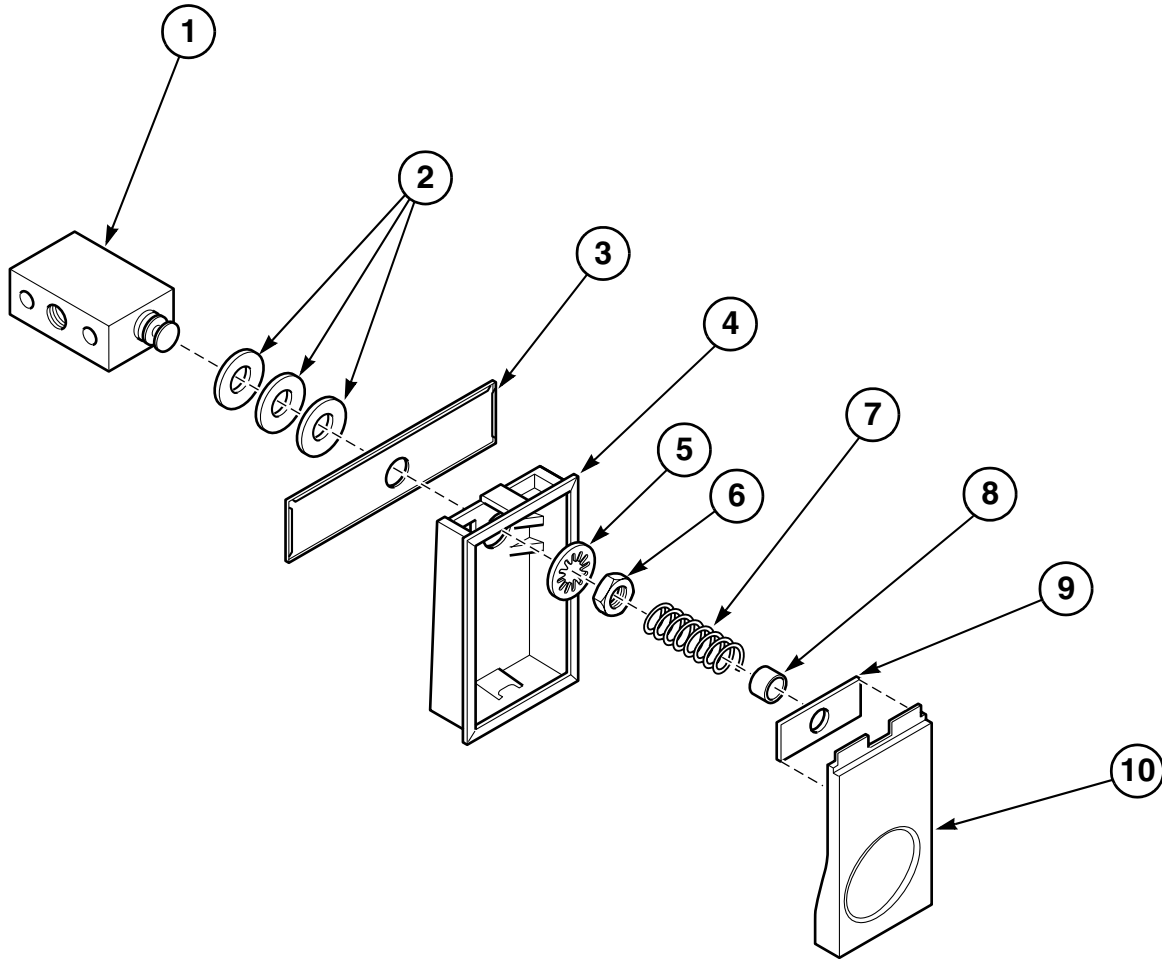
SCR1793P

Reservoir Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J200098400	Reservoir Kit	To change from old style reservoir to new style reservoir
1	J200041400	Pneumatic Reservoir	Replaces J0141711-00 Tubing, J1375880 Female Polyflo Connector and J1161413 Pipe Plug
2	20275	Nut	
3	J1185073	Washer	
4	JC-35100	Conduit Hanger	
5	F430935	Screw	

Rectangular Close Pushbutton Assembly

Models Through April 1995



SCR1805P

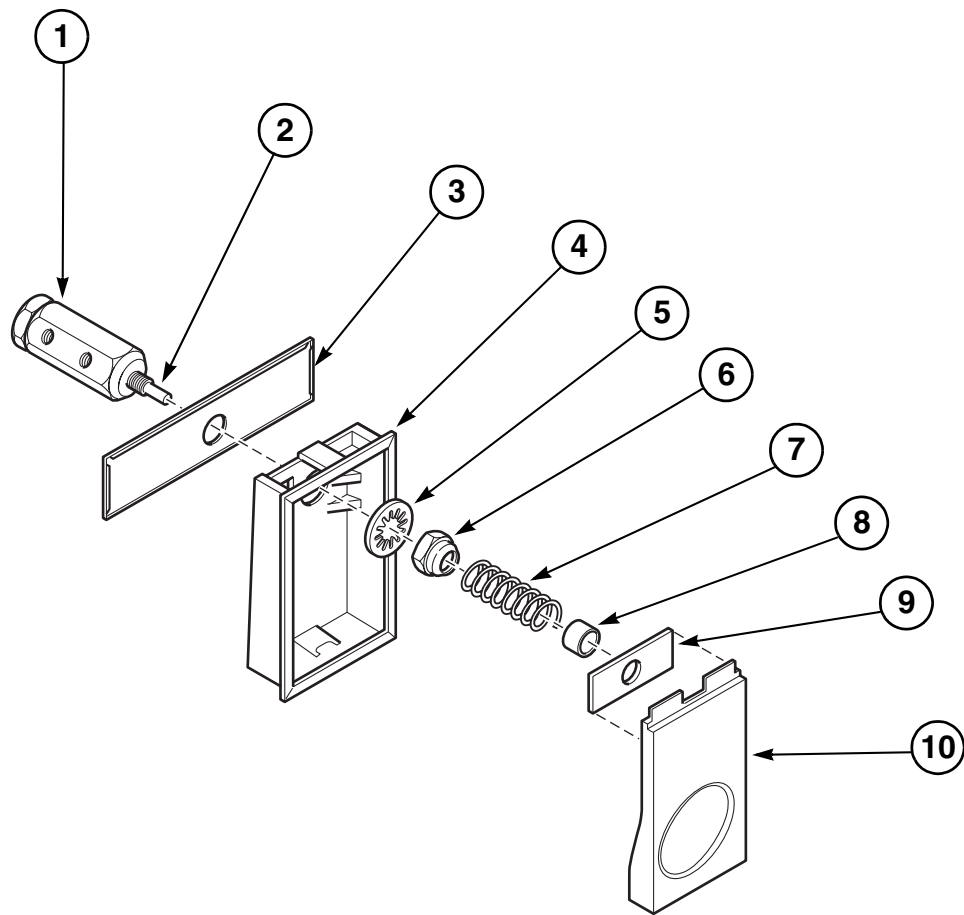
Rectangular Close Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000472	Pushbutton Assembly	Red; Includes items 3, 4, 6, 7, 9 and 10
	JKIT-00224	Contact Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Models starting 1984 through 1992
	J1586791	4-Way Air Valve	Models starting 1992 through April 1995
2	J1425412	Shim	
3	JA-29661	Button Housing Keeper	
4	JA-28485	Button Housing	Red
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	N/A	Contact Spacer	Order JKIT-00224 Contact Spacer Kit
9	JA-31094	Microswitch Contact Plate	
10	JA-28486	Pushbutton	Red

N/A = Part no longer available

Rectangular Open Pushbutton Assembly

Models Through April 1995



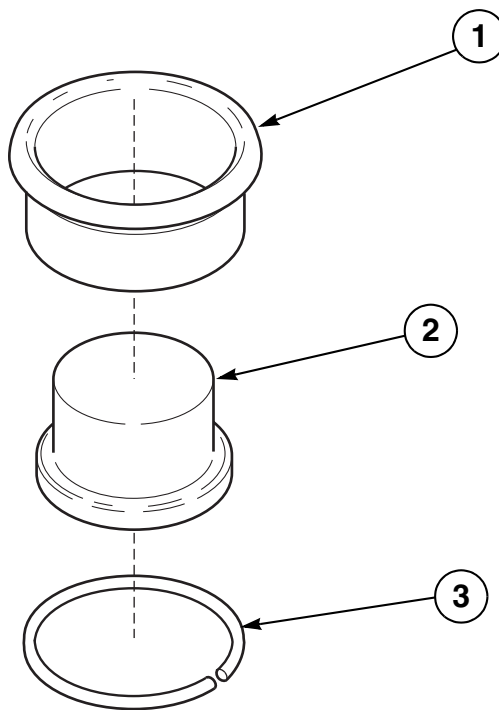
SCR518P

Rectangular Open Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000473	Pushbutton Assembly	Green; Includes items 3, 4, 6, 7, 9 and 10
	JKIT-00224	Contact Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1611417	Valve Stem Assembly	
3	JA-29661	Button Housing Keeper	
4	JA-28484	Button Housing	Green
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	N/A	Contact Spacer	Order JKIT-00224 Contact Spacer Kit
9	JA-31094	Microswitch Contact Plate	
10	JA-28487	Pushbutton	Green

N/A = Part no longer available

Round Pushbutton Components – Models Starting April 1995 Through September 2003

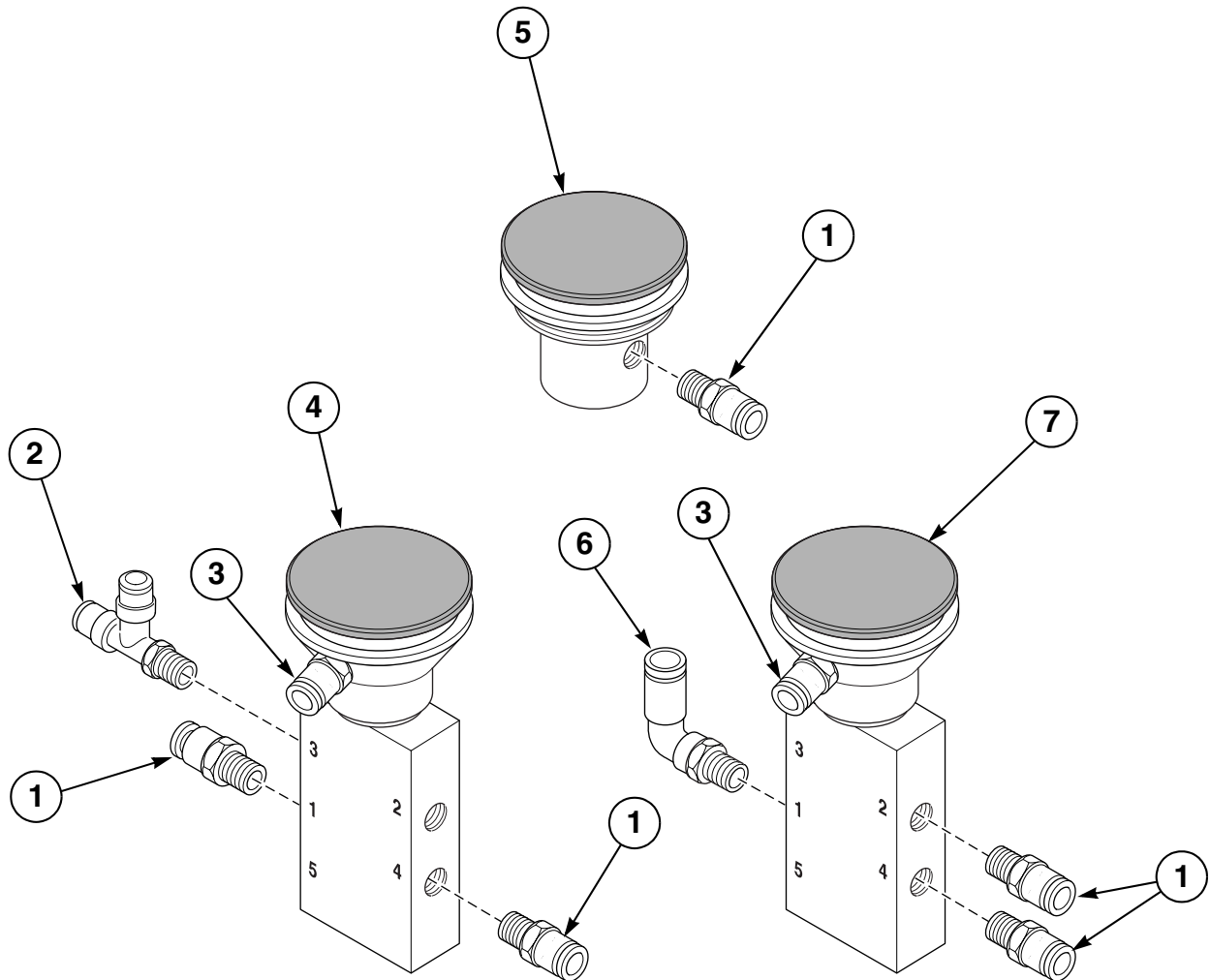


SCR1849P

Round Pushbutton Components – Models Starting April 1995 Through September 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1591320	Grommet	Red
	J1591304	Grommet	Gray
	J1591361	Grommet	Green
2	JA-04665	Pushbutton	Red
	J1538958	Pushbutton Assembly	Gray
	JA-04664	Pushbutton Assembly	Green
3	JA-17705	Lock Ring	

Round Pushbutton Components – Models Starting October 2003



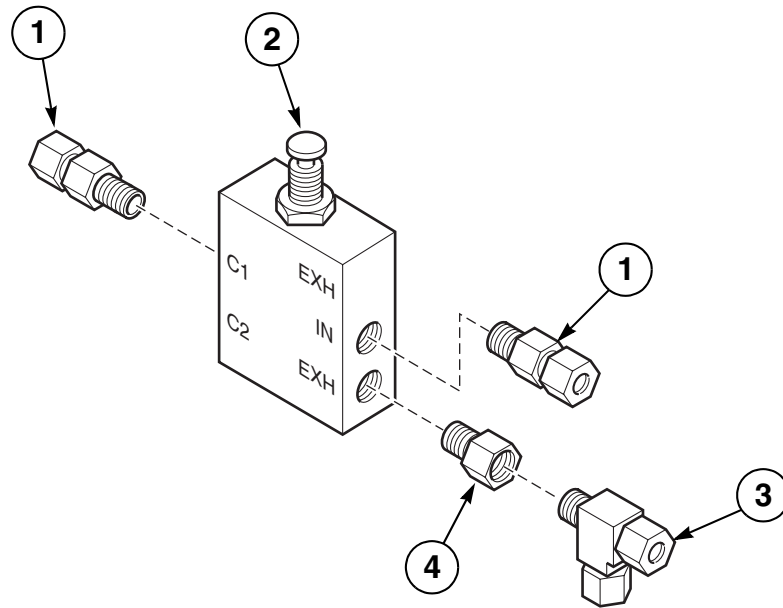
SCR1806P

Round Pushbutton Components – Models Starting October 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	F422101	Air Coupling	5 required
2	J1438357	Quick Tubing Tee	
3	J0140961-00	Connector	2 required
4	J200012600	Pushbutton	Gray; 4-way
5	J200012300	Pushbutton	Red; 3-way
6	J1407741	Swivel Tubing Elbow	
7	J200012700	Pushbutton	Gray; 4-way

Left Close Valve Assembly (Drawing 1 of 2)

Models with Rectangular Close Pushbutton Assembly



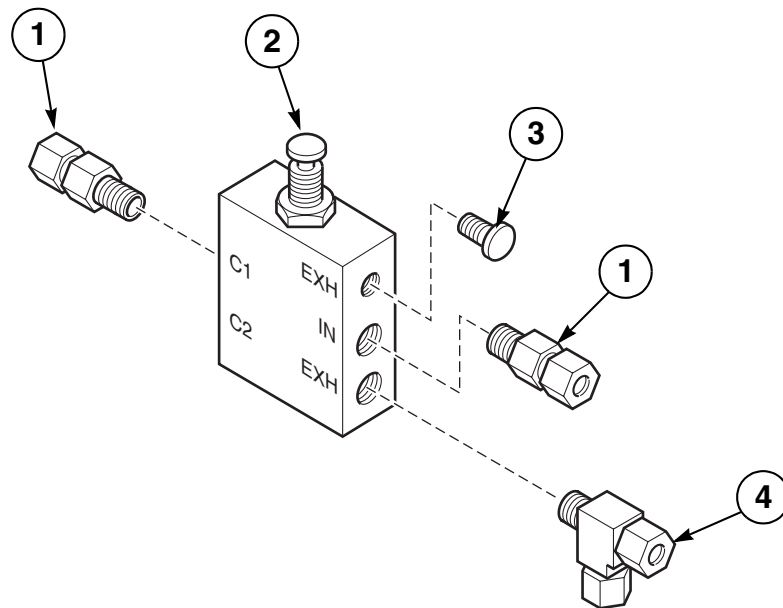
SCR1807P

Left Close Valve Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400613	Left Close Valve Assembly	Includes items 1-4
1	J1151661	Compression Connector	2 required
2	J1586791	4-Way Air Valve	
3	JA-52314	Male Compression Tee	
4	J1430750	Port Adapter	

Left Close Valve Assembly (Drawing 2 of 2)

Models with Rectangular Close Pushbutton Assembly



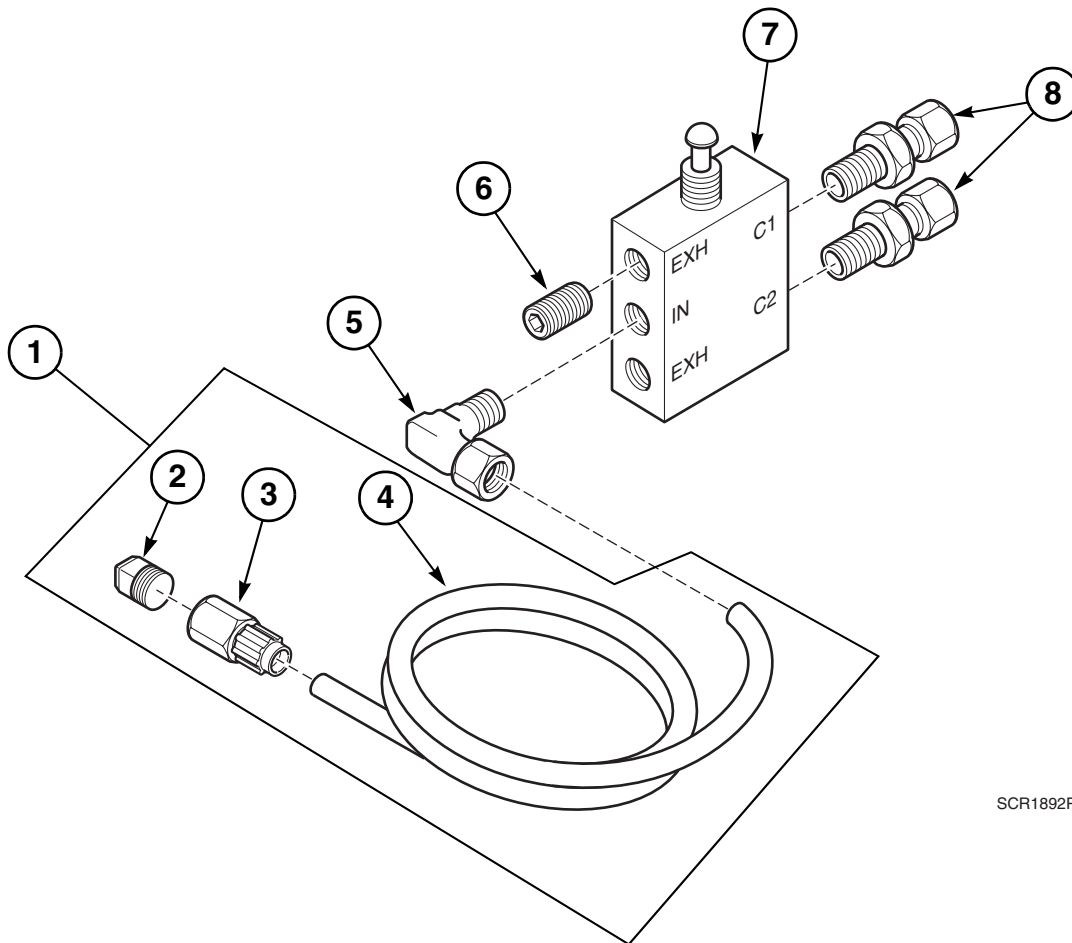
SCR1767P

Left Close Valve Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400613	Left Close Valve Assembly	Includes items 1-4
1	J1151661	Compression Connector	2 required
2	J1586791	4-Way Air Valve	
3	J1429513	Plug Fitting	
4	JA-52314	Male Compression Tee	

Right Close Valve Assembly

Models with Rectangular Close Pushbutton Assembly



SCR1892P

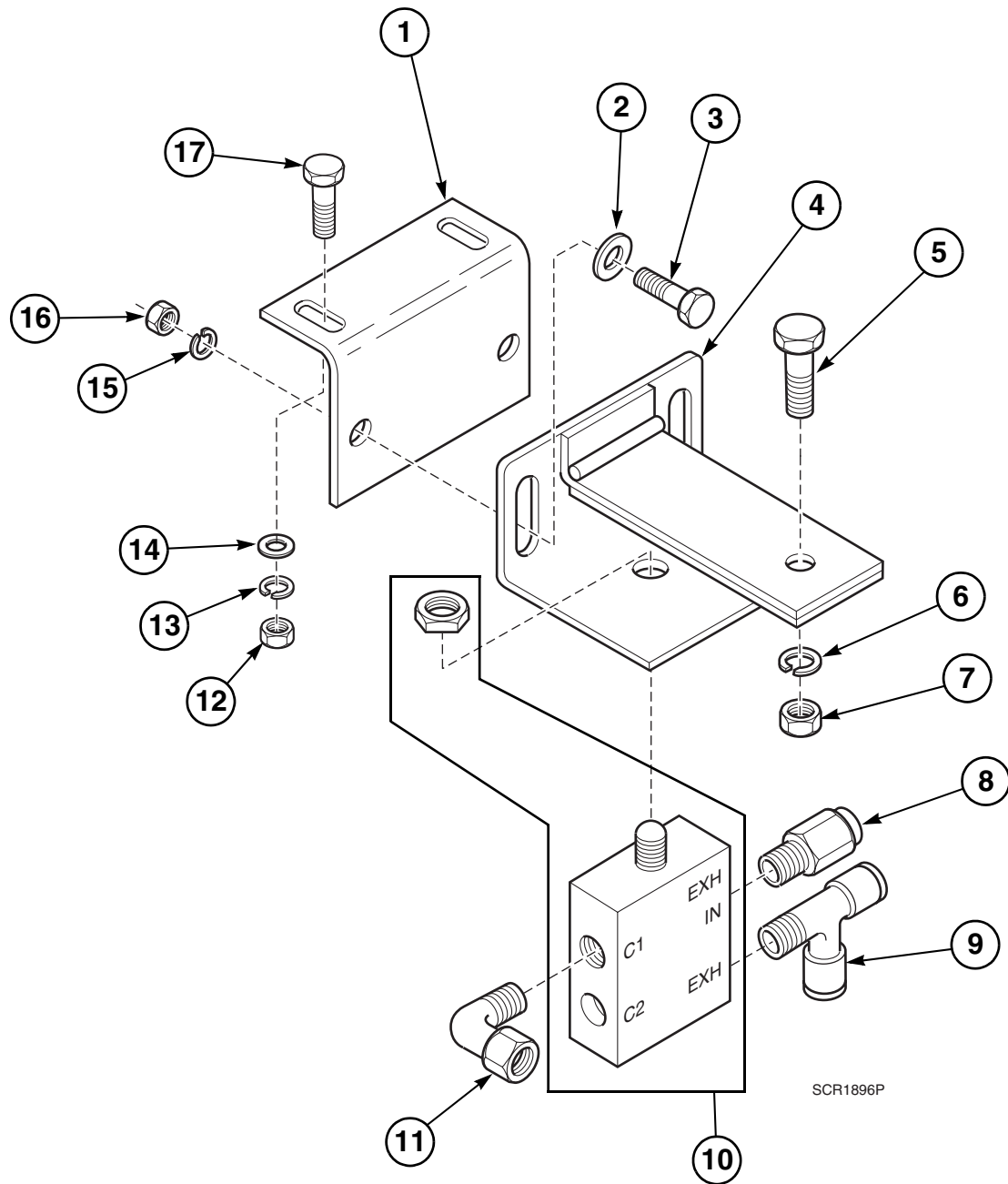
Right Close Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400605	Right Close Valve Assembly	Includes items 1-7
1	N/A	Reservoir	Models through November 2003; Includes items 2-4
	J200041400	Pneumatic Reservoir	Models starting November 2003, Order J200098400 Reservoir Kit to replace old style reservoir
2	J1161413	Pipe Plug	
3	J1375880	Female Polyflo Connector	
4	J0141711-00	Tubing	
5	J1012392	Polyflo Elbow	
6	J1429513	Plug Fitting	
7	J1586809	4-Way Air Valve	
8	J1151661	Compression Connector	2 required

N/A = Part no longer available

Left Valve and Bracket Assembly

Models with Round Pushbutton Assembly Starting April 1995 Through October 2003

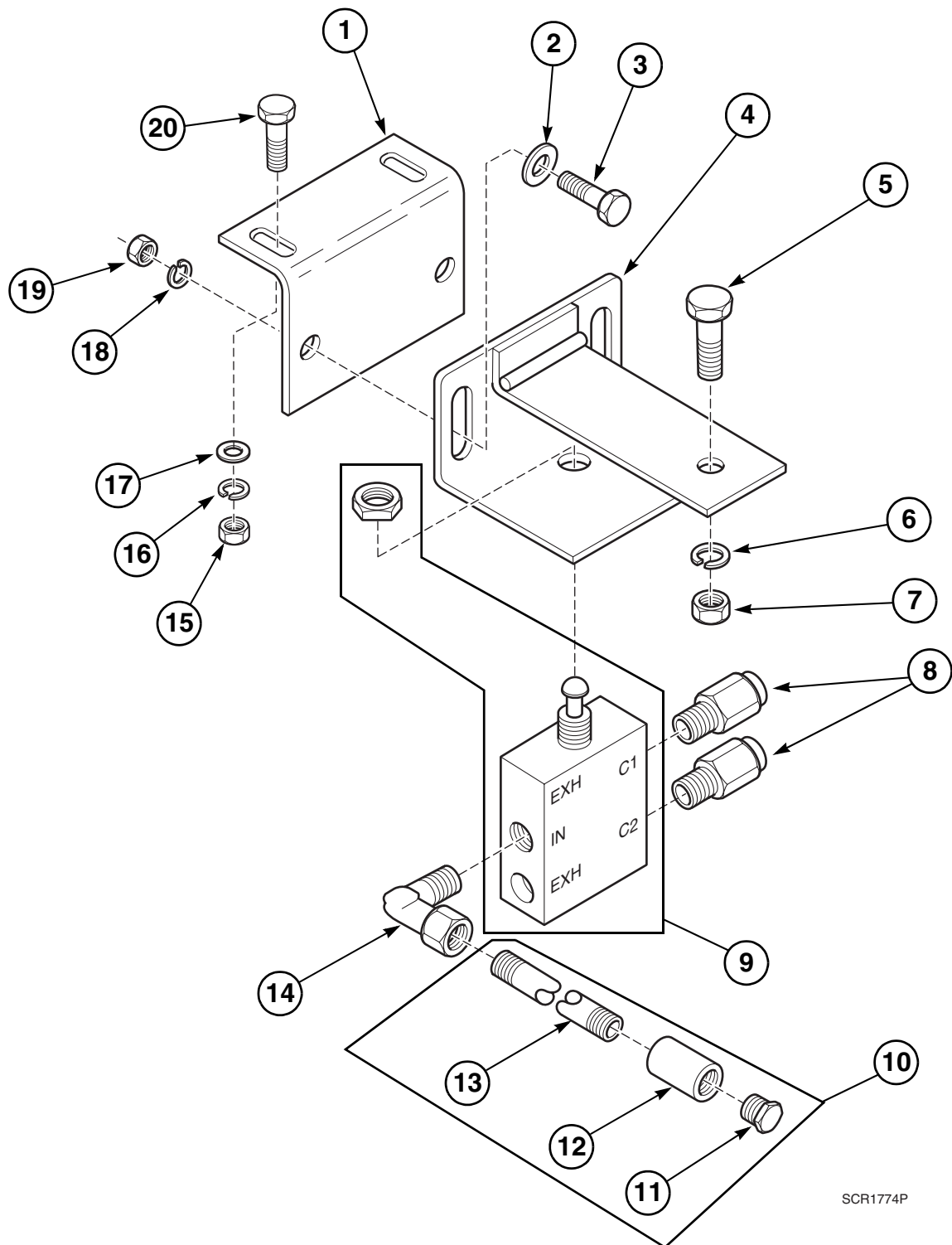


Left Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568765	Left Valve and Bracket Assembly	Includes items 1-11, 15 and 16; Left close
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	F430908	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	F422101	Air Coupling	
9	J1438357	Quick Tubing Tee	
10	J1586791	4-Way Air Valve	
11	J1407741	Swivel Tubing Elbow	
12	20275	Nut	2 required
13	J1185073	Washer	2 required
14	JC-80513	Washer	2 required
15	F431102	Washer	2 required
16	35423	Nut	2 required
17	J1007434	Screw	2 required

Right Valve and Bracket Assembly

Models with Round Pushbutton Assembly Starting April 1995 Through October 2003



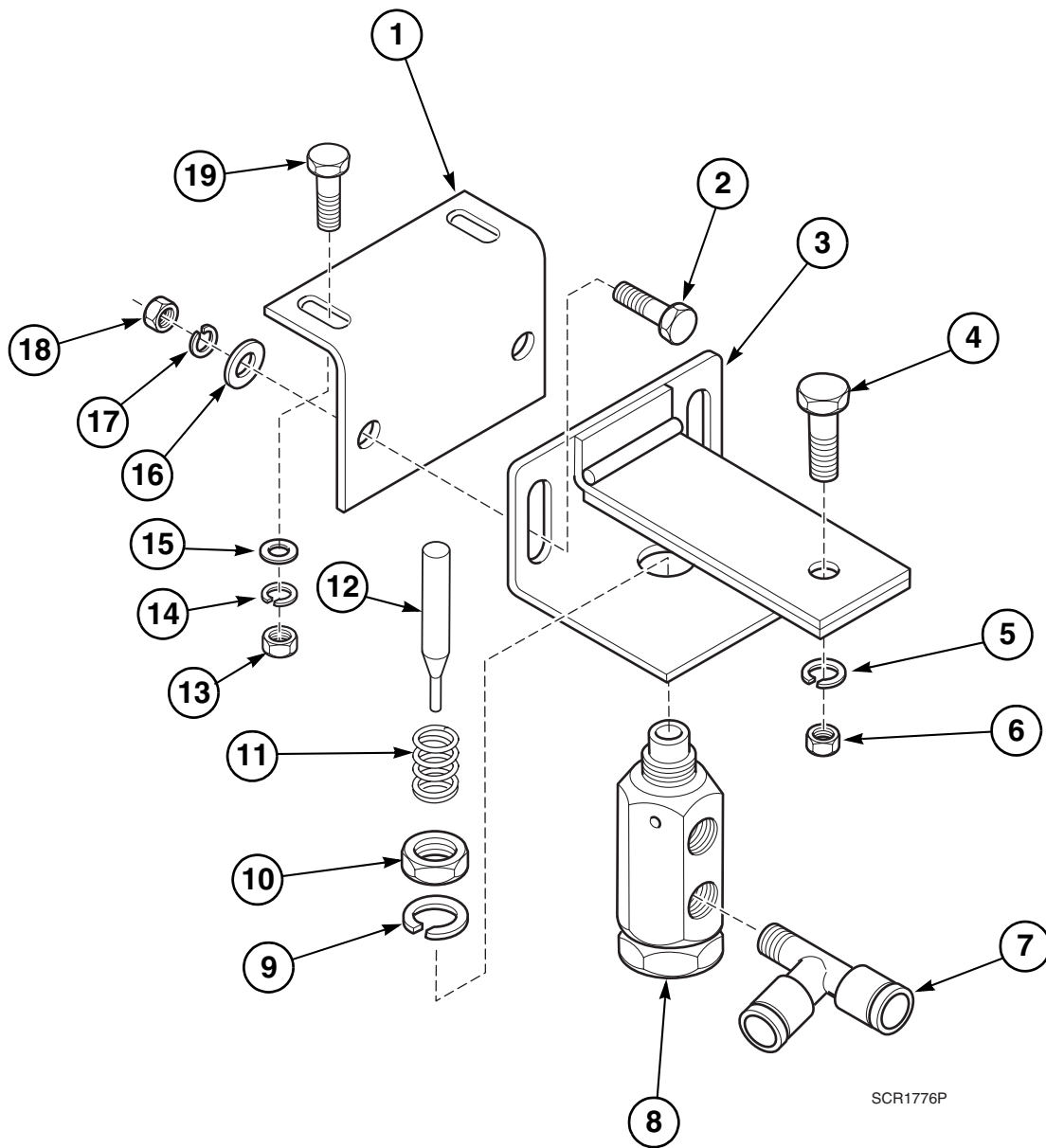
Right Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568740	Right Valve and Bracket Assembly	Includes items 1-14, 18 and 19; Right close
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	F430908	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	F422101	Air Coupling	2 required
9	J1586809	4-Way Air Valve	
10	N/A	Reservoir	Models through November 2003; Includes items 11-13
	J200041400	Pneumatic Reservoir	Models starting November 2003, Order J200098400 Reservoir Kit to replace old style reservoir
11	J1161413	Pipe Plug	
12	J1375880	Female Polyflo Connector	
13	J0141711-00	Tubing	
14	J1012392	Polyflo Elbow	
15	20275	Nut	2 required
16	J1185073	Washer	2 required
17	JC-80513	Washer	2 required
18	F431102	Washer	2 required
19	35423	Nut	2 required
20	J1007434	Screw	2 required

N/A = Part no longer available

Valve and Bracket Assembly – With Timer

Models with Round Pushbutton Assembly Starting April 1995 Through October 2003

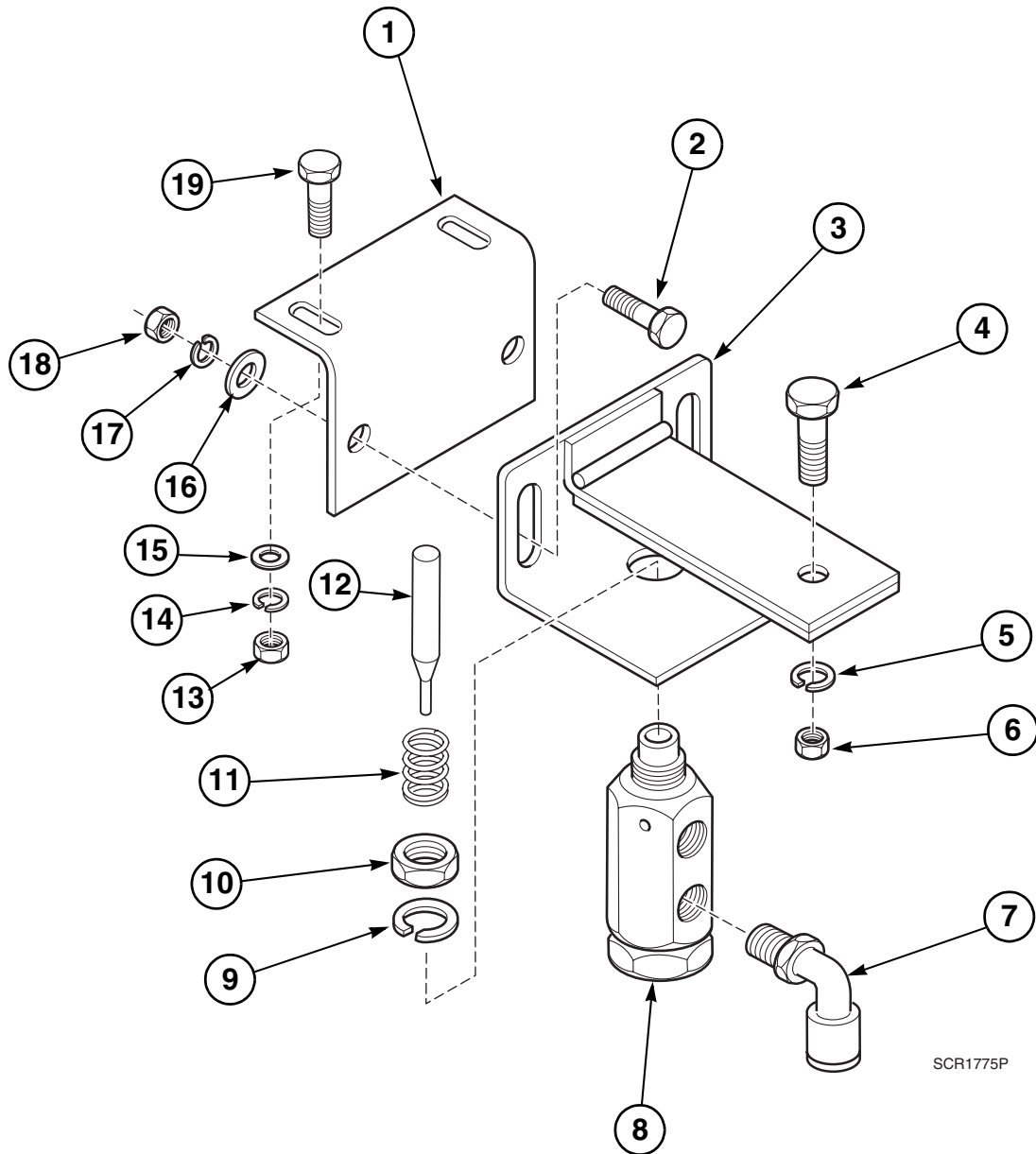


Valve and Bracket Assembly – With Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568757	Middle Valve and Bracket Assembly	Includes items 1-12 and 16-18; With timer
1	J1568732	Bracket Mounting	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1438357	Quick Tubing Tee	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem Assembly	
13	20275	Nut	2 required
14	J1185073	Washer	2 required
15	JC-80513	Washer	2 required
16	JC-80759	Washer	2 required
17	J1000975	Washer	2 required
18	J1000736	Nut	2 required
19	J1007434	Screw	2 required

Valve and Bracket Assembly – Without Timer

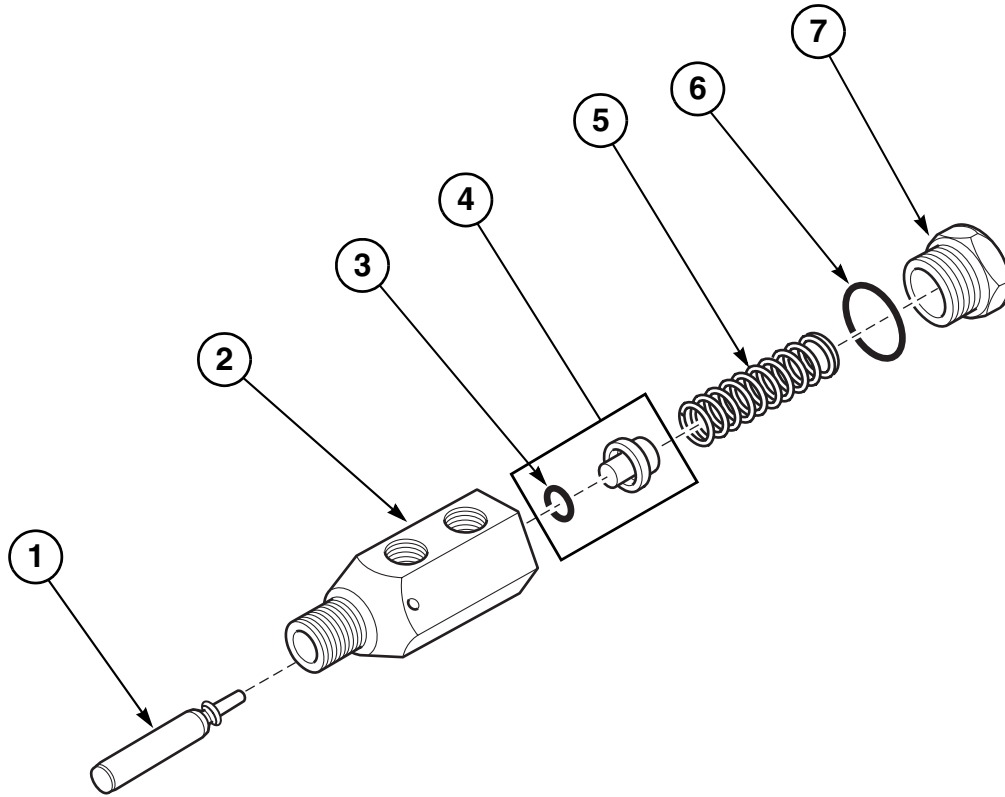
Models with Round Pushbutton Assembly Starting April 1995 Through October 2003



Valve and Bracket Assembly – Without Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1571389	Valve and Bracket Assembly	Includes items 1-12 and 16-18; Without timer
1	J1568732	Bracket Mounting	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1407741	Swivel Tubing Elbow	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem Assembly	
13	20275	Nut	2 required
14	J1185073	Washer	2 required
15	JC-80513	Washer	2 required
16	JC-80759	Washer	2 required
17	J1000975	Washer	2 required
18	J1000736	Nut	2 required
19	J1007434	Screw	2 required

Valve Body Assembly

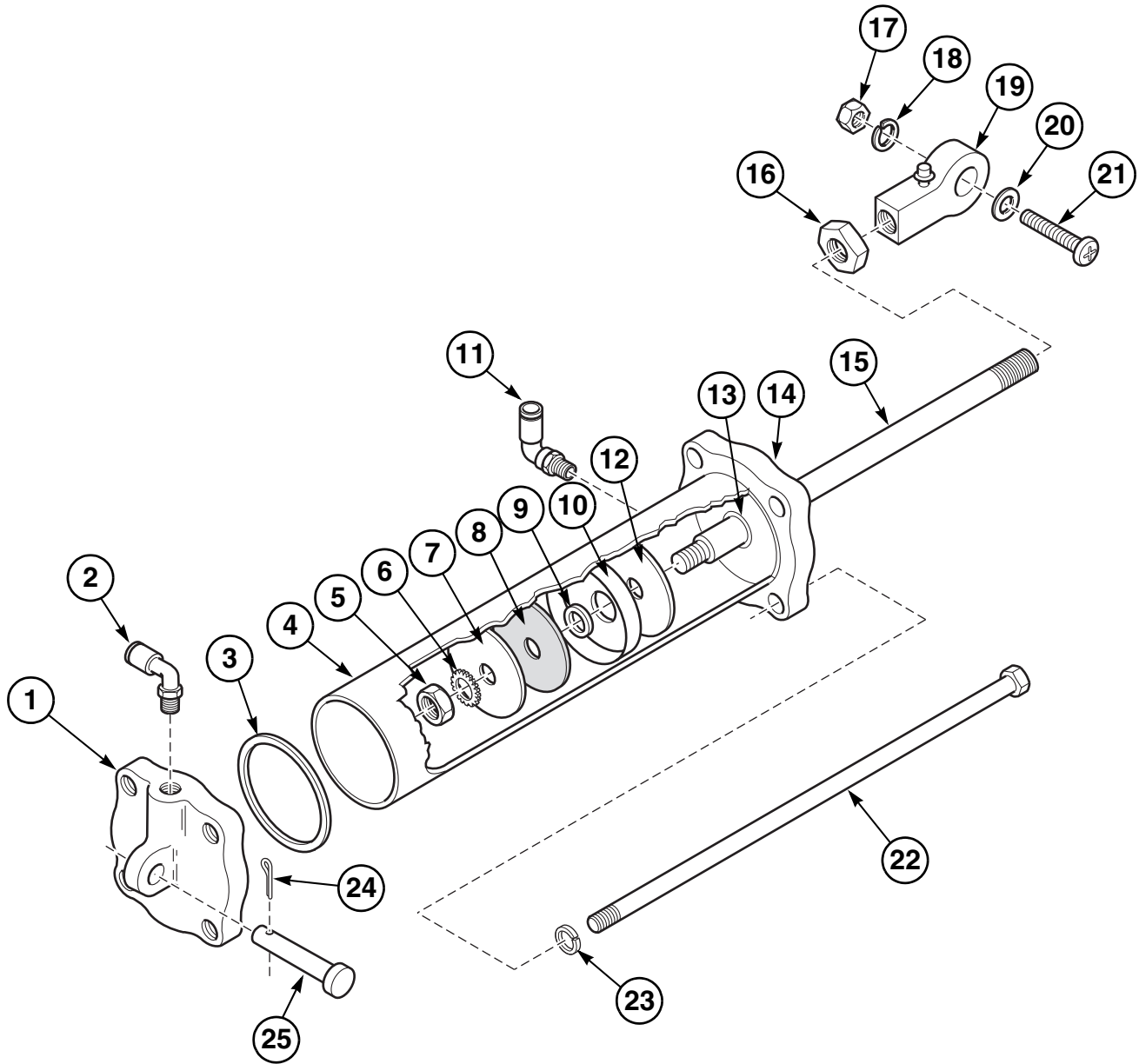


SCR1842P

Valve Body Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1-7
1	J1611417	Valve Stem Assembly	
2	JA-10514	Valve Body	
3	J1403310	O-Ring	Viton; Models starting June 1998
4	JA-11599	Valve	Includes item 3
5	JA-51336	Compression Spring	
6	JC-57441	O-Ring	
7	JA-10515	Valve Cap	

Closing Cylinder Assembly



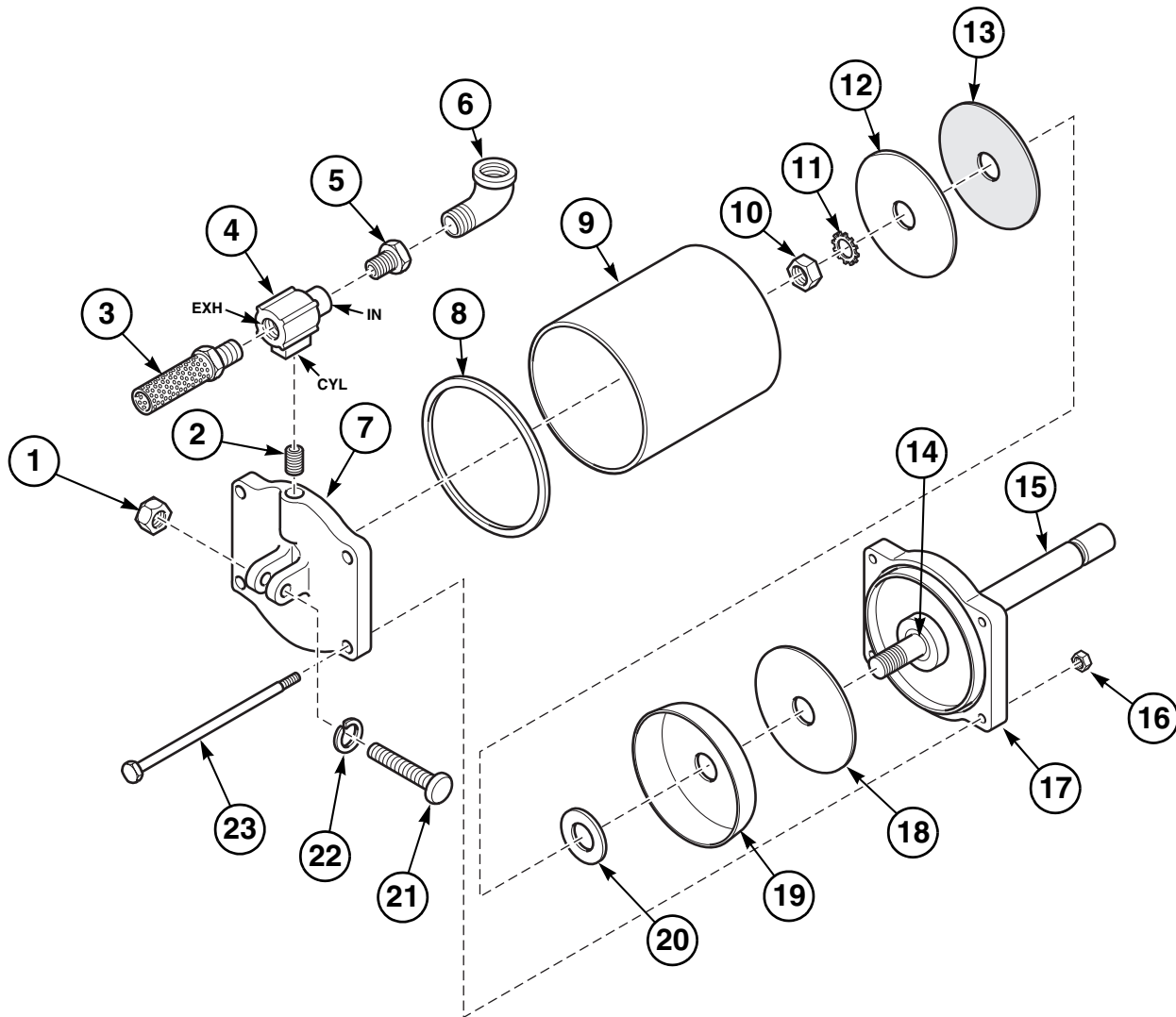
SCR1764P

Closing Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JKIT-00246	Closing Cylinder Kit	Includes items 1-16, 19, 22 and 23; Models through May 1997
	J1572890	Closing Cylinder Assembly	Includes items 1-16, 19, 22 and 23; Models starting May 1997 through June 2002
	JA-82642	Cylinder Assembly	Includes items 1, 3-10, 12-16, 19, 22 and 23; Models through June 2002
	J0637119-00	Closing Cylinder Assembly	Models starting July 2002
	J0637118-00	Closing Cylinder Assembly	Models starting July 2002
	J0381009-00	Cylinder Rebuild Kit	Models starting July 2002
	J0381008-00	Cylinder Rebuild Kit	Models starting July 2002
1	JA-24756	Lower Head	
2	J1151653	Compression Elbow	Models starting April 1992 through May 1997
	JC-30732	Elbow	Models through April 1992
3	J1428978	Cylinder Head Gasket	Models starting April 1992
4	JA-82641	Cylinder Body Weldment	
5	JC-48142	Nut	Models starting April 1992
	JA-50413	Nut	Models through April 1992
6	M403958	Washer	
7	JA-18611	Inside Piston Plate	
8	J1322577	Piston Plate Seal	Models through April 1992
9	JA-18610	Cylinder Washer Spacer	
10	J1324847	Piston Cup Seal	
11	JA-50770	Male Compression Elbow	Models starting April 1992 through May 1997
	F422101	Air Coupling	Models starting May 1997
12	JA-18609	Outside Piston Plate	
13	JA-51070	Oilless Sleeve Bearing	
14	JA-80202	Upper Head Assembly	Includes item 13
15	JA-28266	Piston Rod	
16	J1065671	Nut	Models starting April 1992
	JA-50434	Nut	Models through April 1992
17	JA-52031	Nut	
18	91200	Washer	
19	JA-53961	Female Rod End Bearing	
20	J1001338	Washer	
21	JA-50282	Screw	
22	JA-55343	Screw	4 required
23	M400013	Washer	4 required
24	JC-54791	Cotter Pin	
25	JA-53333	Clevis Pin	

Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore

Models LP51 and LP53
Round Bodied Cylinder



SCR1765P

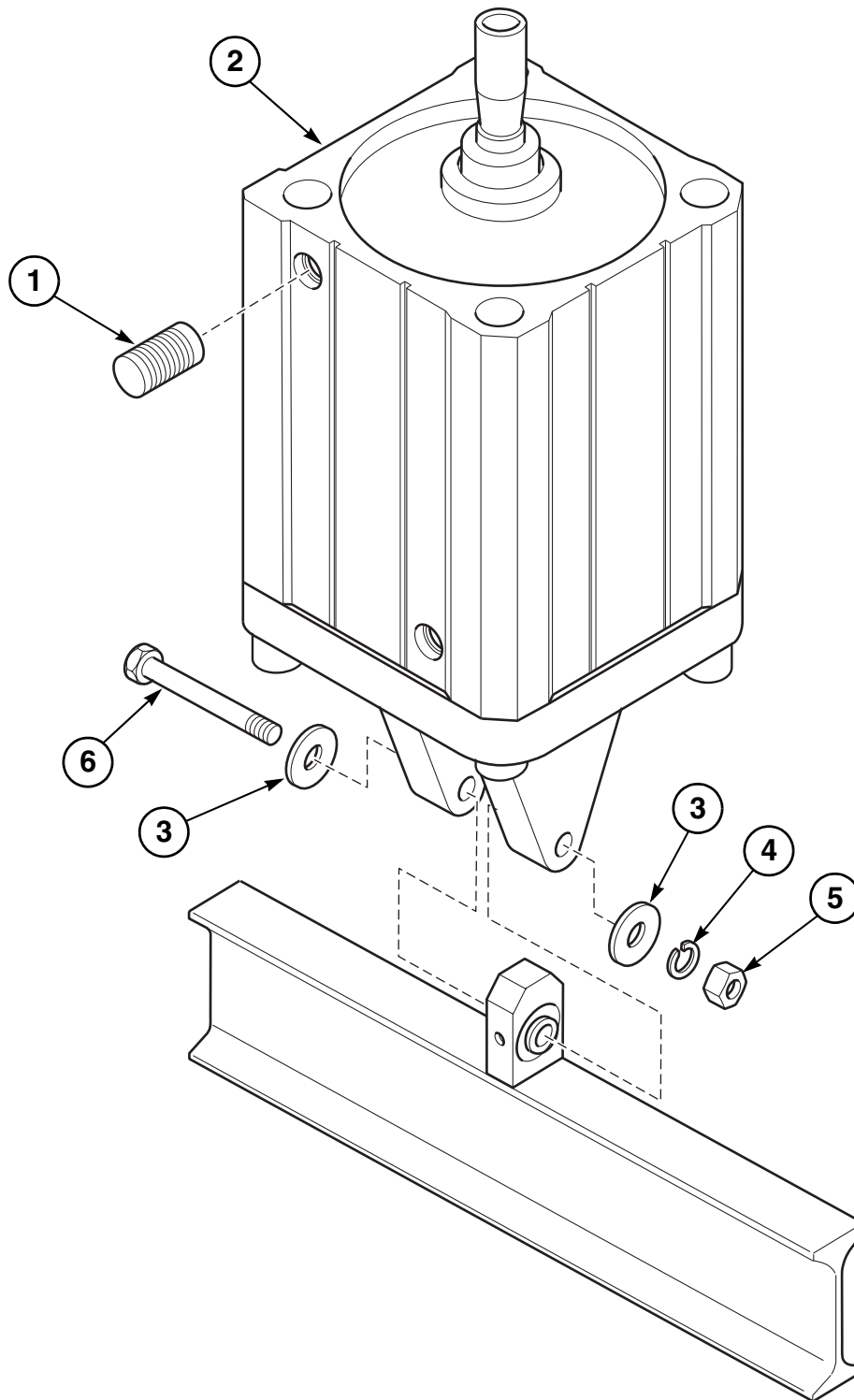
Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798874	Pressing Cylinder Retrofit Kit	Models starting April 1992; Includes items 7-20 and 23
	J0798873	Pressing Cylinder Retrofit Kit	Models through April 1992; Includes items 7-20 and 23
	J1327568	Quick Exhaust Valve Assembly	Models starting April 1992; Includes items 2-6
	J1506864	Humphrey Valve Repair Kit	Use with item 4
1	J1000850	Nut	Models starting April 1992
2	J1236553	Pipe Nipple	
3	J1327469	Air Muffler	
4	J1327451	Quick Exhaust Valve	
5	JC-19682	Reducing Bushing	
6	J1231521	Street Pipe Elbow	Models starting May 1997
7	JA-27283	Lower Head	Models starting April 1992
	JA-27282	Lower Head	Models through April 1992
8	J1381979	Corkprene	Models starting April 1992; Use with JA-27282 Lower Head
	N/A	String Packing	Models through April 1992; Use with JA-27282 Lower Head
9	J1347954	Cylinder Body	
10	M400023	Nut	
11	JA-53116	Washer	
12	JA-28510	Inside Piston Plate	
13	J1322551	Piston Plate Seal	
14	J1033752	Oilless Sleeve Bearing	2 required
15	JA-28607	Piston Rod	
16	20274	Nut	4 required
17	JA-82577	Cylinder Head Assembly	
18	JA-28511	Outside Piston Plate	
19	J1324862	Piston Cup Seal	
20	J1322544	Washer	
21	JC-61639	Screw	
22	91200	Washer	
23	J1089085	Screw	4 required; Models starting April 1992
	J1312370	Screw	4 required; Models through April 1992

N/A = Part no longer available

Pressing Cylinder Assembly – 8 Inch Bore

Models LP51 and LP53
Square Bodied Cylinder



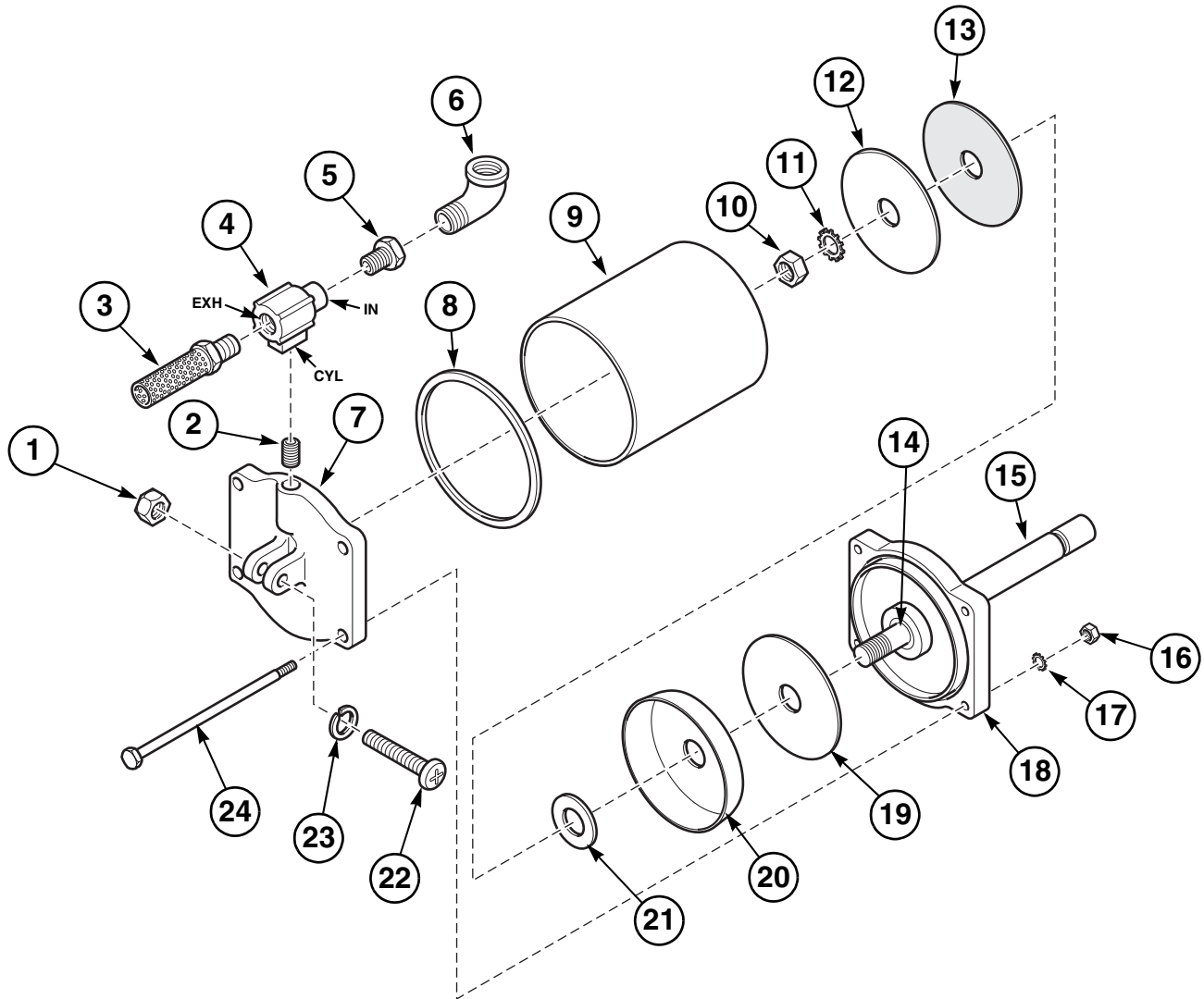
SCR1418K

Pressing Cylinder Assembly – 8 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798874	Pressing Cylinder Retrofit Kit	SMC; Includes items 1-6
	J0798870	Cylinder Rebuild Kit	
	J0210103-01	Oil	ISO VG 32 Grade Oil; Quart; Must use to lubricate SMC cylinders
	J0210103-04	Oil	ISO VG 32 Grade Oil; Gallon; Must use to lubricate SMC cylinders
	J0210103-20	Oil	ISO VG 32 Grade Oil; 5 gallon; Must use to lubricate SMC cylinders
1	J0140353-00	Silencer	
2	J0637163-00	Pressing Cylinder	
3	J1178391	Washer	2 required
4	91200	Washer	
5	J1000850	Nut	
6	J0220912-00	Screw	1/2-13 x 3-1/2 inches

Pressing Cylinder and Quick Exhaust Valve Assembly – 6 Inch Bore

Models LP19 and LP22
Round Bodied Cylinder



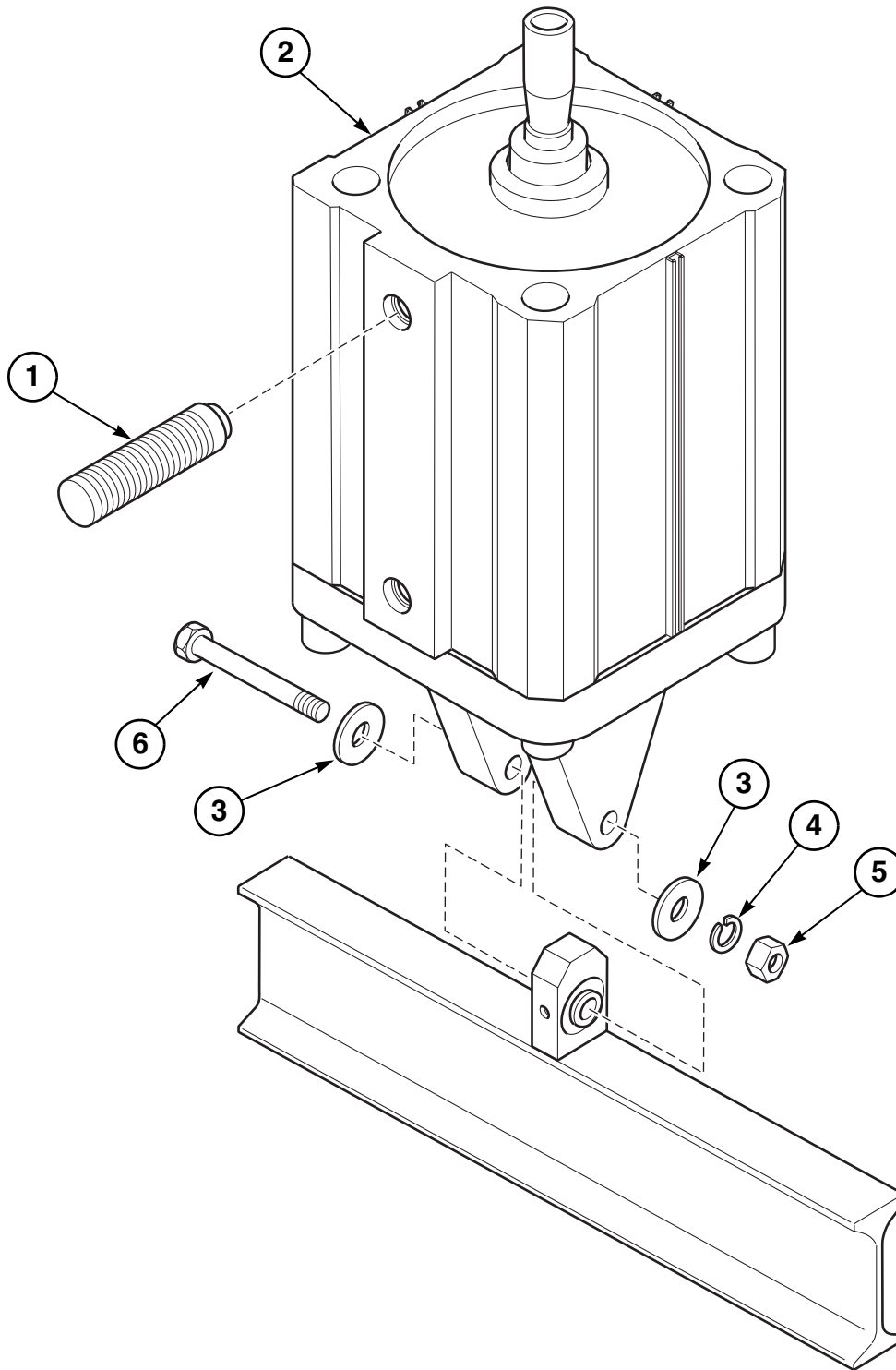
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Pressing Cylinder and Quick Exhaust Valve Assembly – 6 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798873	Pressing Cylinder Retrofit Kit	Includes items 7-21 and 24
	J1319086	Valve Assembly	Includes items 2-6
1	J1000850	Nut	
2	431206	Pipe Nipple	
3	JA-51735	Air Muffler	
4	J1033984	Quick Exhaust Valve	
5	JC-19662	Reducing Bushing	
6	J1231521	Street Pipe Elbow	Models starting May 1997
7	JA-27282	Lower Head	
8	J1381961	Corkprene Gasket	
9	JA-27739	Cylinder Body	
10	M400023	Nut	
11	JA-53116	Washer	
12	JA-15866	Inside Piston Plate	
13	J1322569	Piston Plate Seal	
14	J1033752	Oilless Sleeve Bearing	2 required
15	JA-28607	Piston Rod	
16	20274	Nut	4 required
17	M403958	Washer	4 required; Models starting May 1997
18	J1046705	Cylinder Head Assembly	Upper
19	JA-15865	Outside Piston Plate	
20	J1324839	Piston Cup Seal	
21	JA-10890	Washer	
22	JC-61639	Screw	
23	91200	Washer	
24	J1089085	Screw	4 required; Models through May 1997
	J1312370	Screw	4 required; Models starting May 1997

Pressing Cylinder Assembly – 6 Inch Bore

Models LP19 and LP22
Square Bodied Cylinder

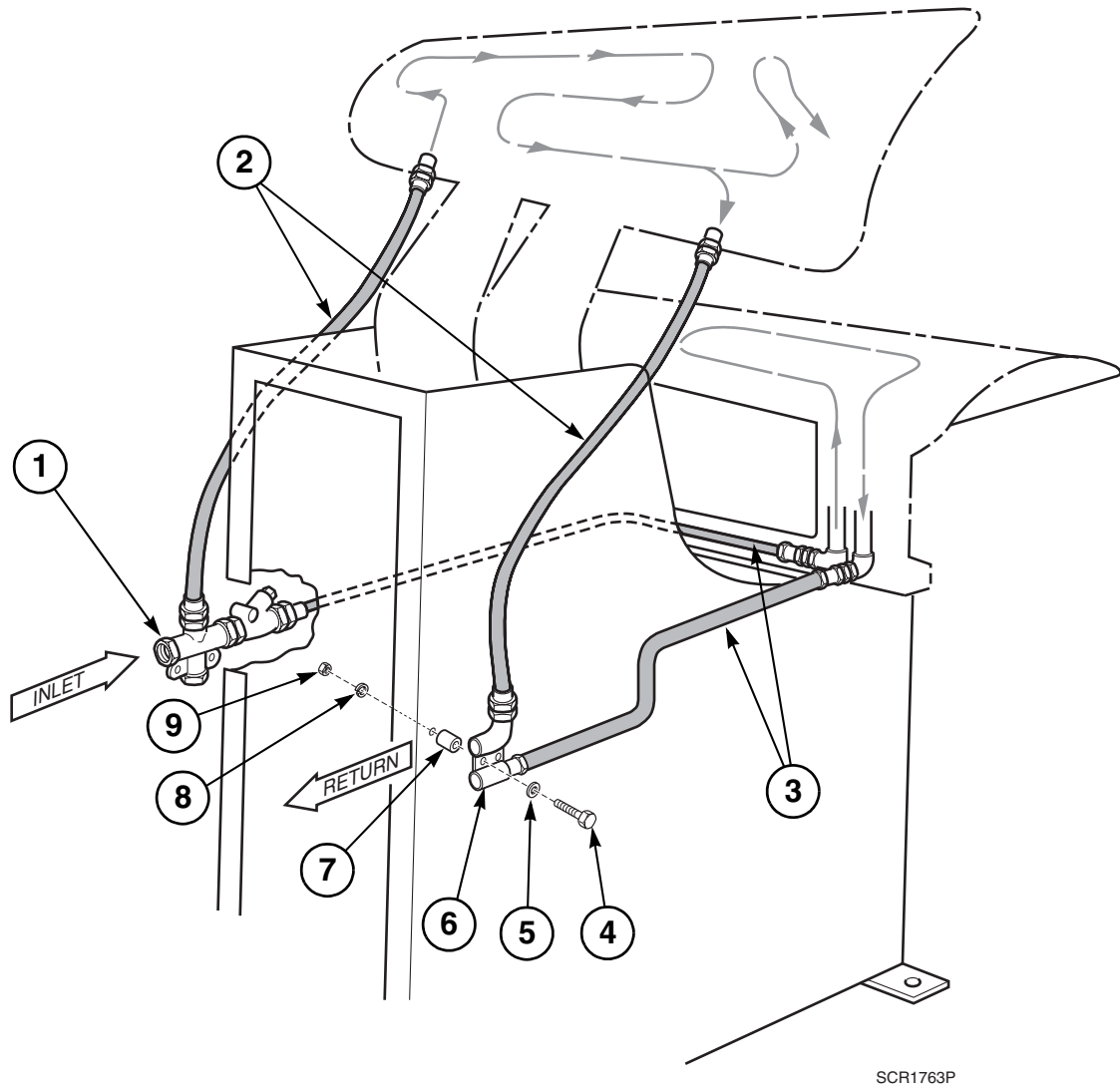


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Pressing Cylinder Assembly – 6 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798873	Pressing Cylinder Retrofit Kit	SMC; Includes items 1-6
	J0210103-01	Oil	ISO VG 32 Grade Oil; Quart; Must use to lubricate SMC cylinders
	J0210103-04	Oil	ISO VG 32 Grade Oil; Gallon; Must use to lubricate SMC cylinders
	J0210103-20	Oil	ISO VG 32 Grade Oil; 5 gallon; Must use to lubricate SMC cylinders
1	J0140352-00	Silencer	
2	J0637052-00	Modified Pressing Cylinder	
3	J1178391	Washer	2 required
4	91200	Washer	
5	J1000850	Nut	
6	J0220912-00	Screw	1/2-13x3-1/2 inches

Steam System



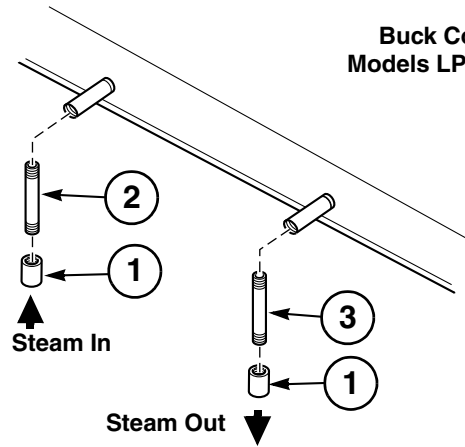
Steam System

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-84384	Steam Inlet Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
2	J1319268	Steam Hose	2 required
3	J1106665	Tubing	Copper; 3/8 inch OD
4	JA-50125	Screw	2 required
5	JC-80583	Washer	2 required
6	JA-82254	Manifold Assembly	
7	JA-13261	Manifold Spacer	2 required
8	J1185073	Washer	2 required
9	20275	Nut	2 required

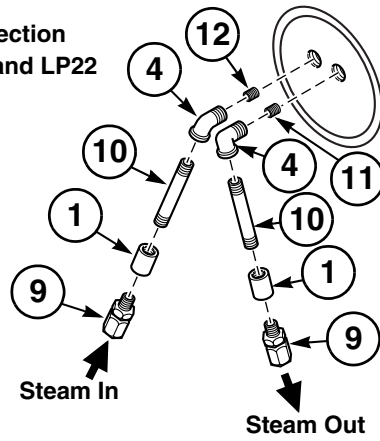
Steam Connections

Head Connection
Models LP51 and LP53

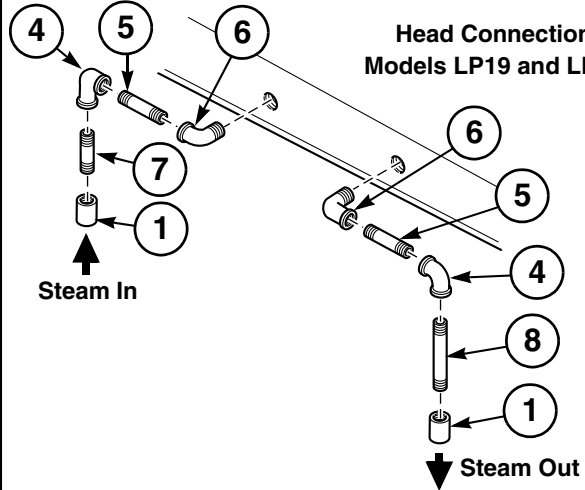
Buck Connection
Models LP51 and LP53



Buck Connection
Models LP19 and LP22



Head Connection
Models LP19 and LP22

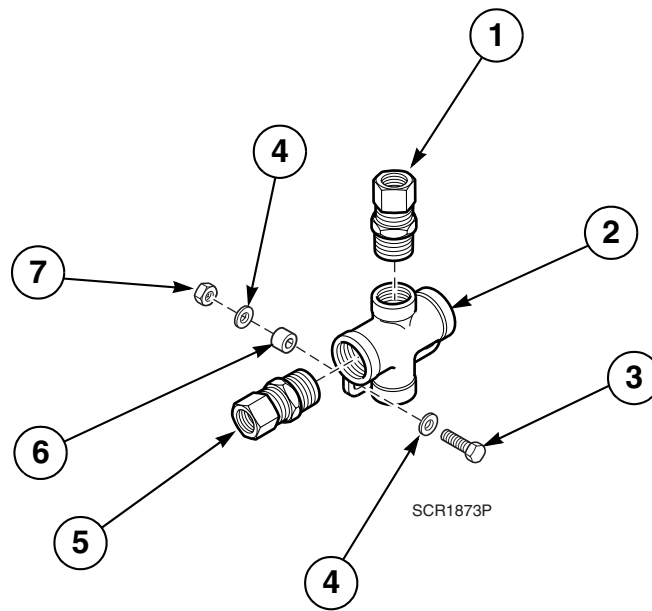


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Steam Connections

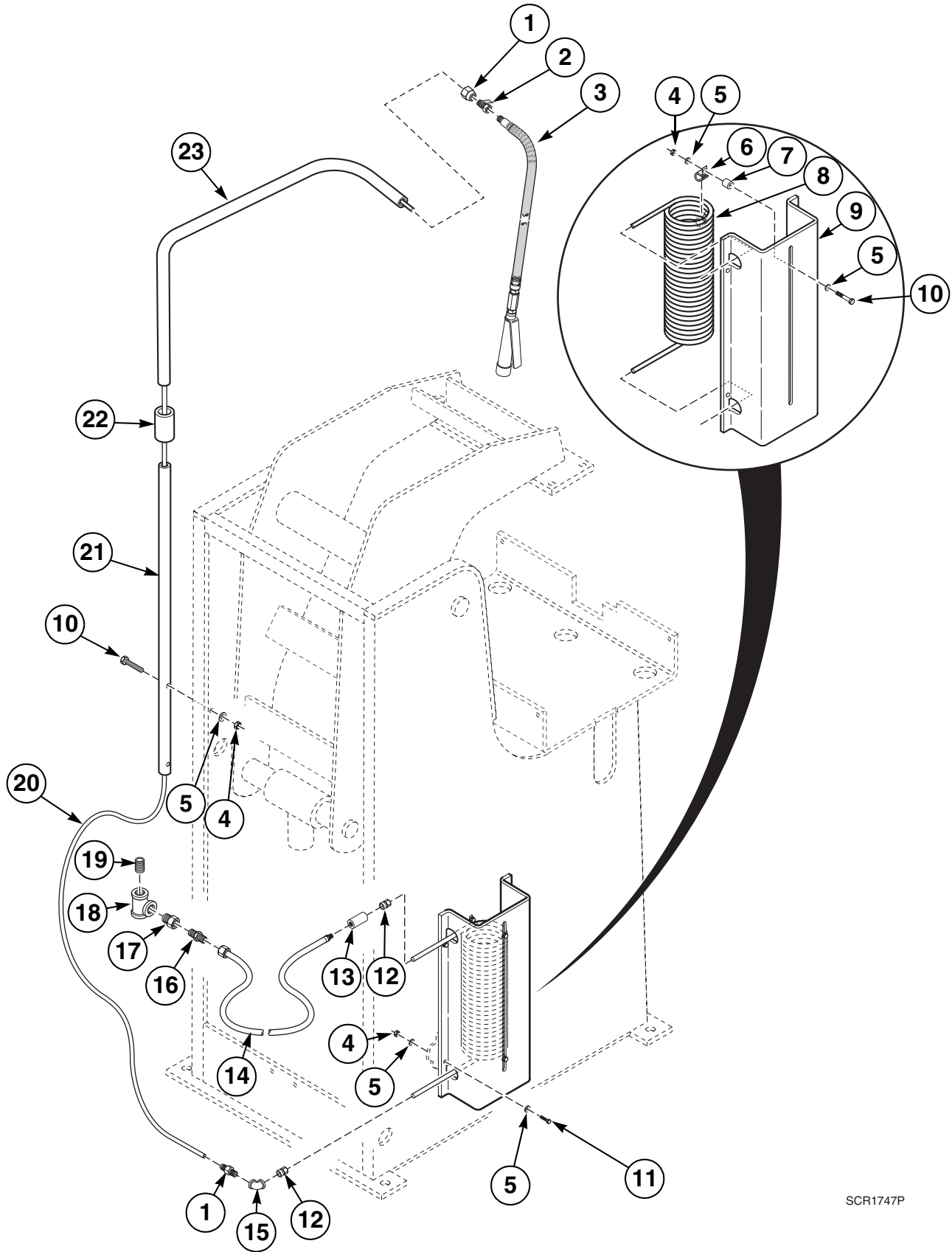
REF	PART NO.	DESCRIPTION	COMMENTS
1	J1007442	Pipe Coupling	Use as required
2	JC-46062	Pipe Nipple	3 inches
	J1026335	Pipe Nipple	1 1/2 inches
3	JC-46062	Pipe Nipple	3 inches
	J1026335	Pipe Nipple	1 1/2 inches
	JC-46337	Pipe Nipple	5 inches
4	J1231422	Pipe Elbow	Use as required
5	JA-50728	Nipple	3 inches; Use as required
6	J1231521	Street Pipe Elbow	2 required
7	JC-4606101	Pipe Nipple	2 inches
8	JC-46337	Pipe Nipple	5 inches
9	J1151646	Male Compression Connector	2 required
10	J115175201	Pipe Nipple	
11	J1042100	Pipe Nipple	10 inches; 2 required
12	JA-52273	Pipe Nipple	8 1/2 inches; 2 required

Steam Inlet Manifold Assembly



Steam Inlet Manifold Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-84384	Steam Inlet Manifold Assembly	Includes items 1, 2 and 5
1	JA-50765	Male Compression Connector	
2	JA-29863	Steam Manifold	
3	JC-63381	Screw	2 required
4	M405535	Washer	4 required
5	J1319276	Flare Connector	
6	JA-13261	Manifold Spacer	2 required
7	20275	Nut	2 required



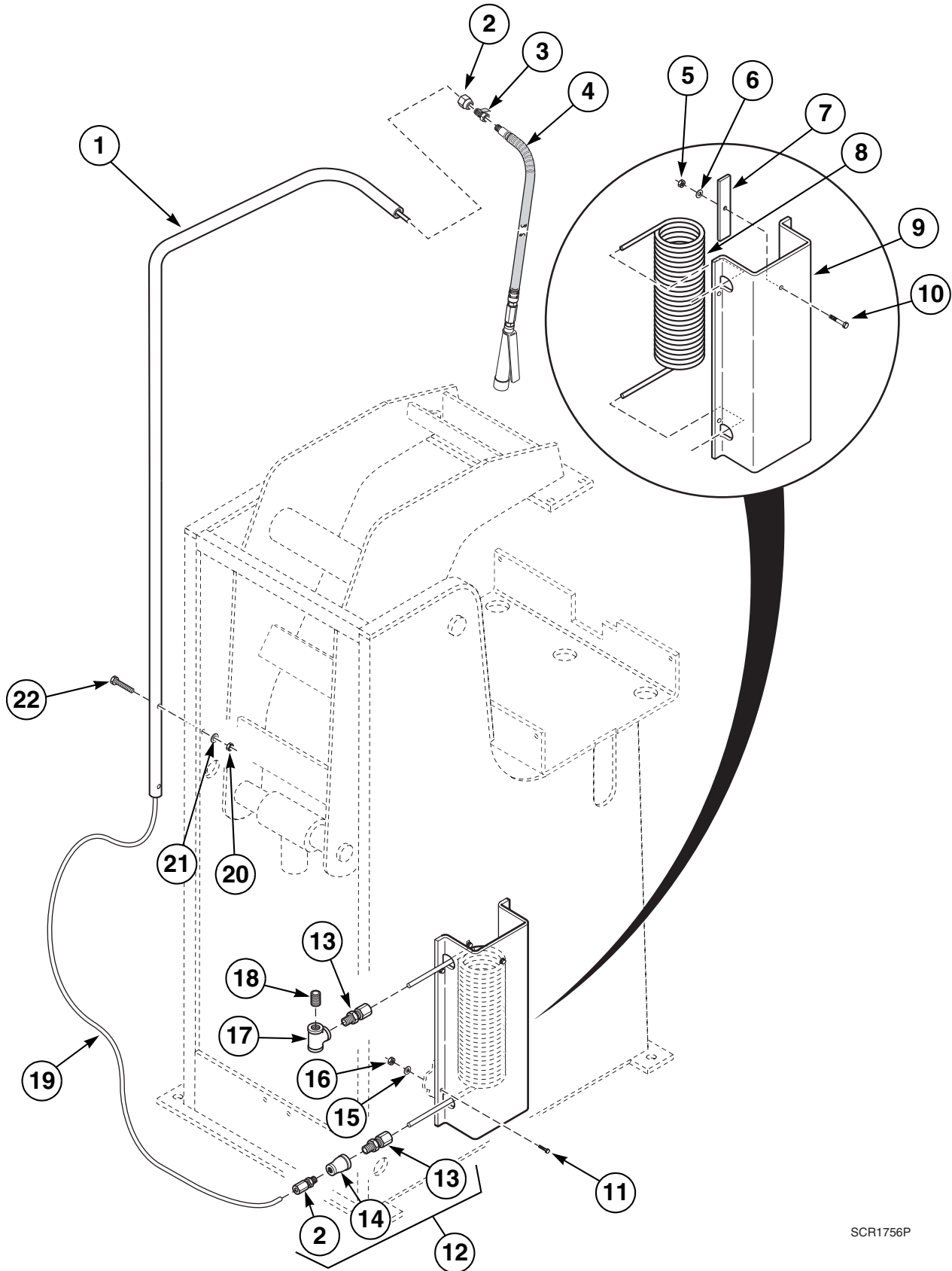
SCR1747P

Manual Spray and Condenser Coil Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
	F140605	Cable Tie	
1	J1151661	Compression Connector	2 required
2	JA-17958	Mounting Plug	
3	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
4	F431024	Nut	8 required
5	F431147	Washer	14 required
6	J0637412-00	Pipe Clamp	4 required
7	J0637433-00	Spacer	2 required
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	F430913	Screw	4 required
11	F430939	Screw	4 required
12	J1410315	Male Tubing Connector	2 required
13	JC-23002	Coupling	
14	J1319268	Steam Hose	Flexible
15	JC-28247	Pipe Elbow	
16	J1319276	Flare Connector	
17	J1033208	Reducing Bushing	
18	JA-52352	Pipe Tee	
19	J1236553	Pipe Nipple	
20	J1410257	Tubing	
21	J0637402-00	Spray Gun Mounting Tube	
22	J0637403-00	Coupling	
23	J0637401-00	Spray Gun Mounting Tube	

Manual Spray with Copper Coil

Old Style; Repair Only
Models Starting June 1997 Through September 2002

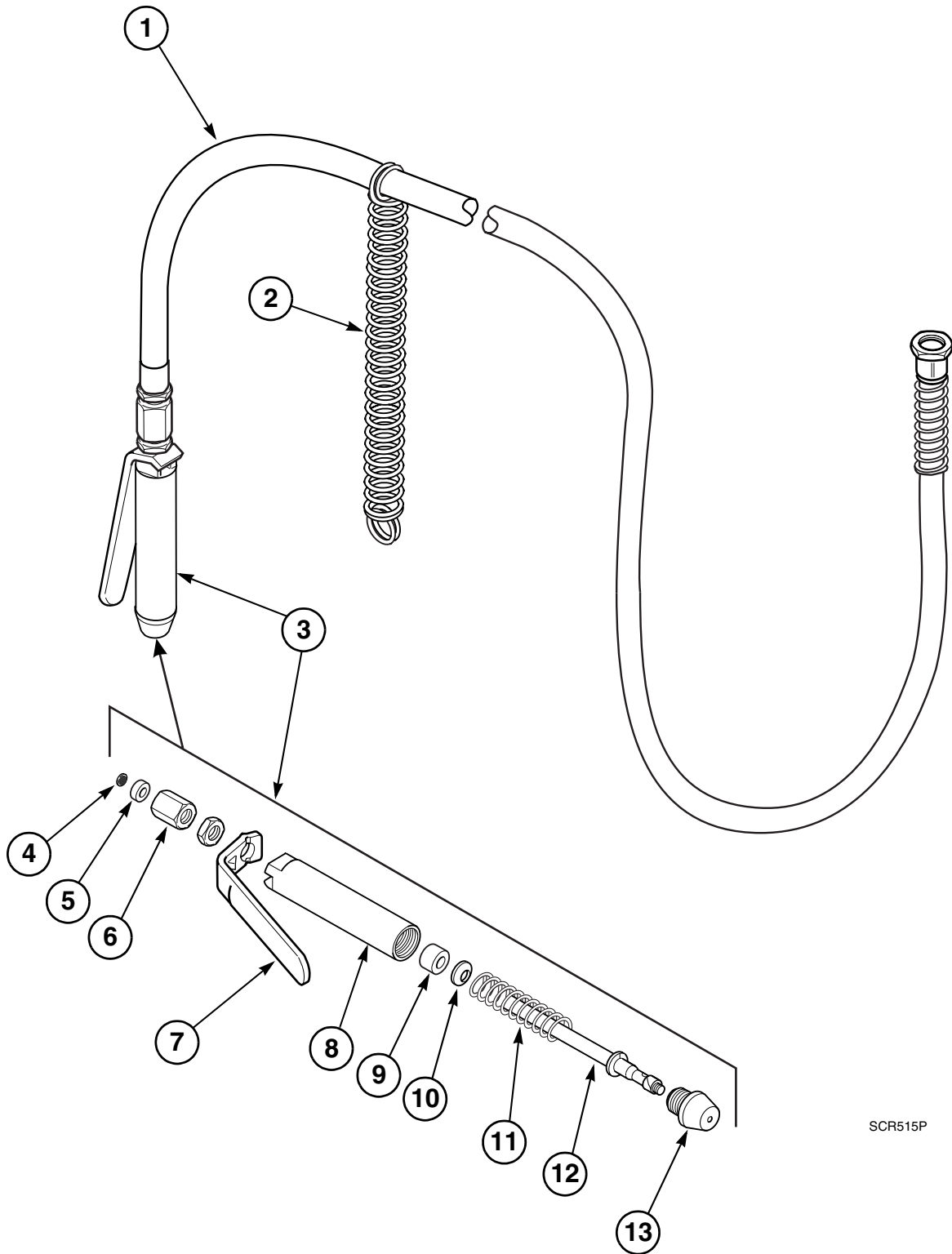


SCR1756P

Manual Spray with Copper Coil

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05652	Spray Gun Bracket Assembly	Includes items 1-3, 14 and 19
1	JA-17954	Mounting Tube	
2	J1151661	Compression Connector	
3	JA-17958	Mounting Plug	
4	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
5	J1000736	Nut	
6	J1000975	Washer	
7	JA-12279	Coil Mounting Bar	
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	JA-52038	Screw	
11	J1001734	Screw	4 required
12	JA-09231	Condenser Flow Control	Includes items 2, 13 and 14
13	J1151646	Male Compression Connector	
14	JA-50676	Pipe Coupling	
15	J1001015	Washer	4 required
16	20275	Nut	4 required
17	JC-70628	Pipe Tee	
18	J1236553	Pipe Nipple	
19	J1410257	Tubing	
20	20275	Nut	4 required
21	JA-51475	Washer	2 required
22	JA-52524	Screw	2 required

Water Gun Assembly



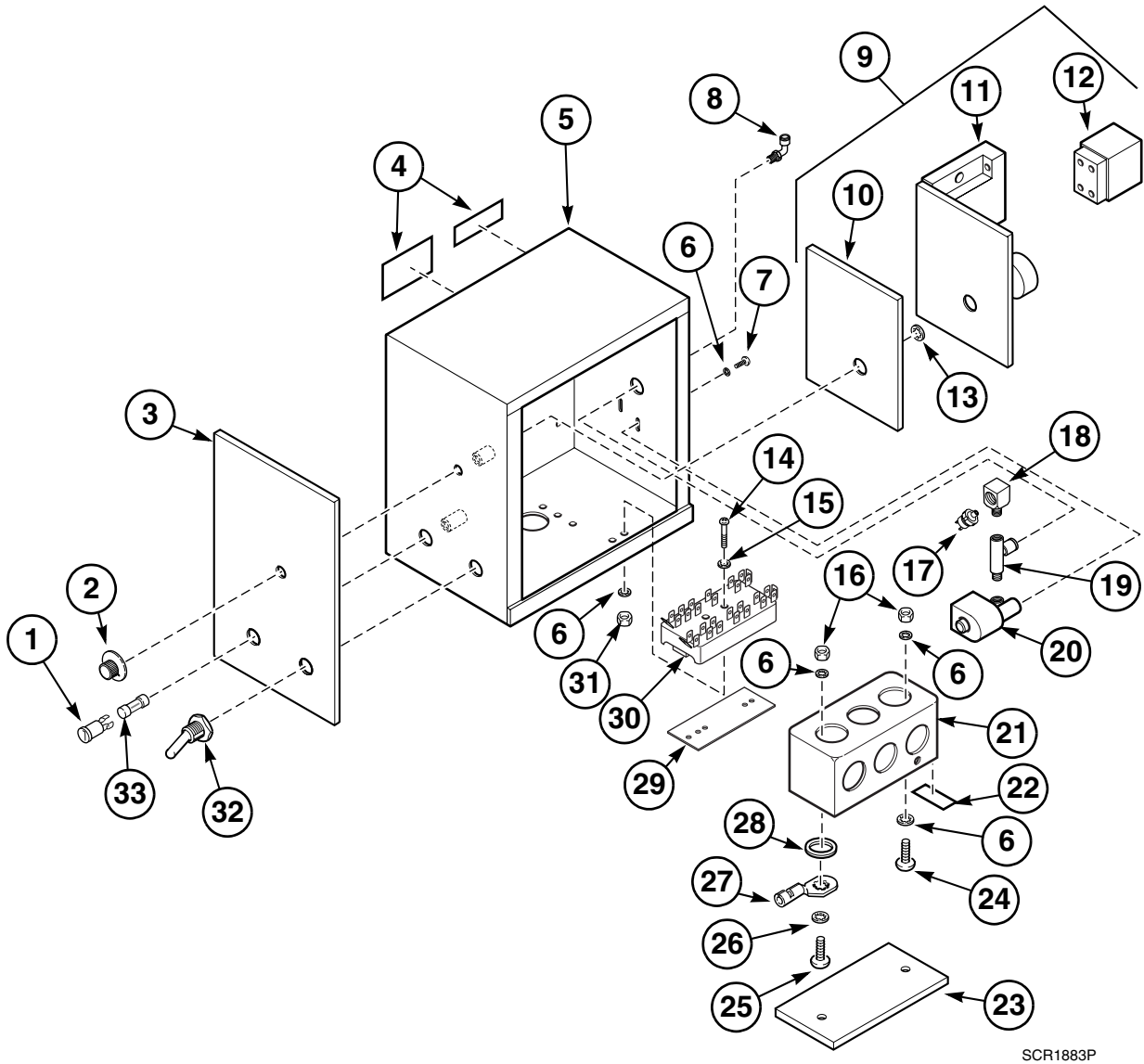
SCR515P

Water Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1-13
	N/A	Water Gun Repair Kit	Includes items 4, 5, 9 and 11-13
1	JA-50949	Spring	Use to attach hose to cabinet
2	JA-51793	Hose Assembly	
3	JA-51792	Water Gun	Includes items 4-13
4	JA-50640	Water Gun Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Water Gun Coupling	
7	JA-50638	Water Gun Handle	
8	JA-50633	Water Gun Body	
9	JA-50646	Water Gun Packing	
10	JA-50647	Washer	Brass
11	JA-50648	Water Gun Spring	
12	N/A	Stem and Seat Assembly	
13	JA-50641	Water Gun Nozzle	

N/A = Part no longer available

Timer Control Assembly – Models Through June 1998



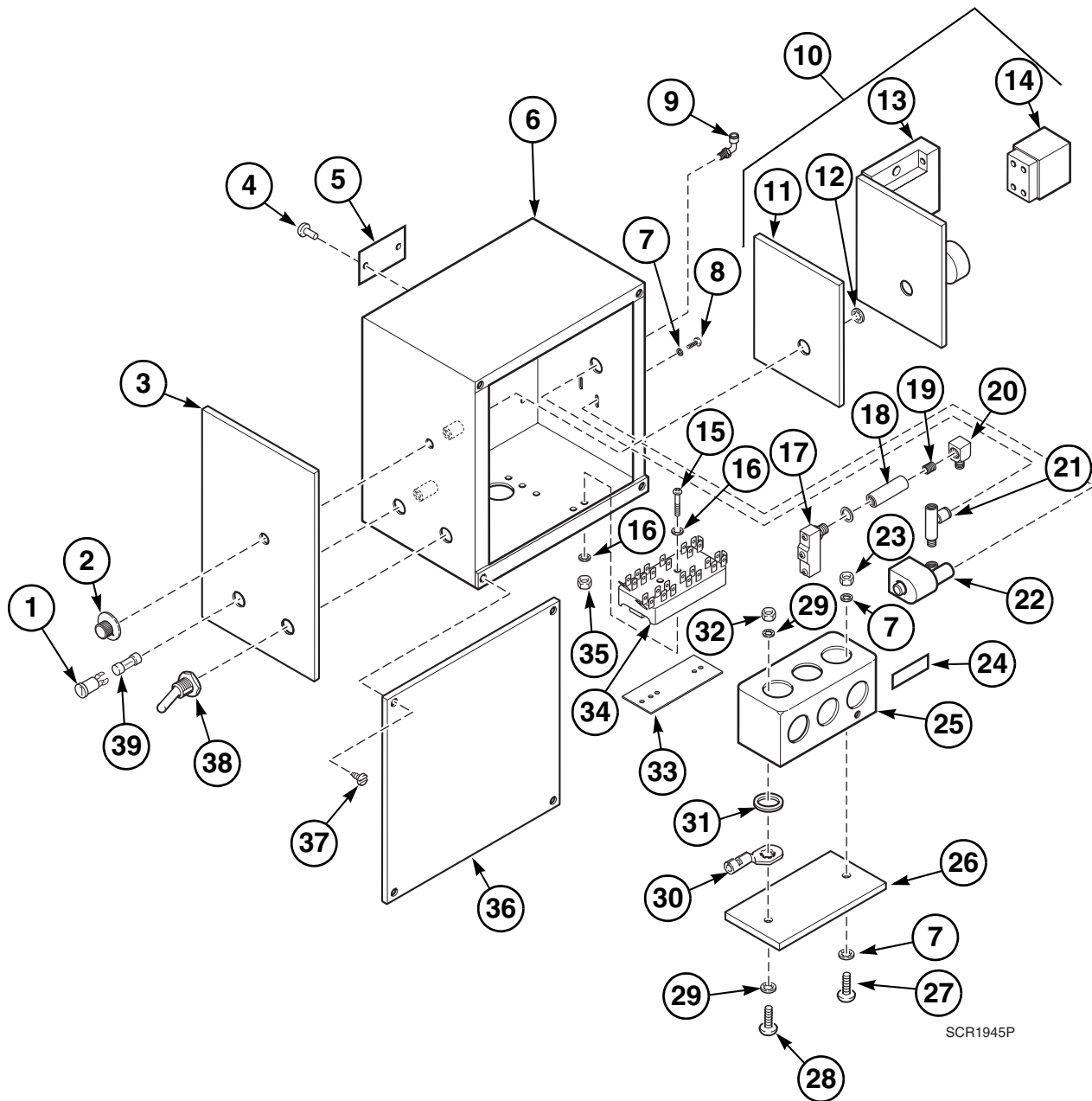
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Timer Control Assembly – Models Through June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Timer Control Assembly	115 Volt; Includes items 1-33
	N/A	Timer Control Assembly	230 Volt; Includes items 1-33
	J1209113	Nut	
	J1378652	Varistor Assembly	115 Volt
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	N/A	Nameplate	Laundry press control
4	J1145689	Danger Always Nameplate	2 required; Disconnect power
5	N/A	Enclosure and Cover Assembly	
6	J1085992	Washer	6 required
7	J1040476	Screw	2 required
8	JA-50770	Male Compression Elbow	
9	J200050400	Common Timer Circuit Board Kit	115 Volt
	J1366855	Timer Assembly	230 Volt; Includes items 10-13
10	J1344605	Panel Mount Timer Insulator	
11	J1343680	Timer Board	Includes J1343672 Relay Socket
12	J1343664	Relay	
13	JC-43344	Washer	
14	J1233162	Screw	2 required
15	JC-43267	Washer	4 required; Models starting May 1992
	J1216357	Washer	4 required; Models through May 1992
16	J1000736	Nut	2 required
17	J1364181	Pressure Switch	
18	JC-28317	Street Pipe Elbow	
19	J1316710	Pipe Tee	
20	JA-53231	2-Way Solenoid Valve	115 Volt
	JA-53004	2-Way Solenoid Valve	230 Volt
21	J1232958	Electric Outlet Box	
22	J10-607	Ground Wire Label	
23	J1075621	Electric Box Cover	
24	M400044	Screw	2 required
25	J1199389	Screw	
26	J1085984	Washer	2 required
27	J1189125	Lug Terminal	
28	J1066919	Snap-In Bushing	
29	J1366731	Terminal Block and Power Insulator	230 Volt
30	JE-66109	Terminal Block	
31	02788	Nut	2 required
32	JA-51016	Toggle Switch	
33	J1065218	Fuse	3 Amp

N/A = Part no longer available

Timer Control Assembly – Models Starting June 1998



Timer Control Assembly – Models Starting June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	J1478577	Timer Control Assembly	110 Volt; Includes items 1-39
	J1478585	Timer Control Assembly	220 Volt; Includes items 1-39
	J200050400	Common Timer Circuit Board Kit	
	J1378652	Varistor Assembly	115 Volt
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	J1478551	Timer Control Nameplate	110 Volt
	J1478569	Timer Control Nameplate	220 Volt
4	JA-53715	Blind Rivet	2 required
5	J1145689	Danger: Always Nameplate	Disconnect power
6	J1366657	Control Enclosure	
7	J1085992	Washer	6 required
8	J1040476	Screw	2 required
9	J1407741	Swivel Tubing Elbow	
10	J1478601	Flush Mount Timer Assembly	110 Volt; Includes item 11-14
	J1478619	Flush Mount Timer Assembly	220 Volt; Includes item 11-14
11	J1344605	Panel Mount Timer Insulator	
12	JC-43344	Washer	
13	J1343680	Timer Board	Includes J1343672 Relay Socket
14	J1343664	Relay	
15	J1233162	Screw	2 required
16	JC-43267	Washer	4 required
17	J1526540	Limit Switch	
18	J1526532	Pilot Actuator	
19	J1232313	Pipe Nipple	
20	JC-28317	Street Pipe Elbow	
21	J1316710	Pipe Tee	
22	JA-53231	2-Way Solenoid Valve	115 Volt
	JA-53004	2-Way Solenoid Valve	230 Volt
23	J1000736	Nut	2 required
24	J10-607	Ground Wire Label	
25	J1232958	Electric Outlet Box	
26	J1075621	Electric Box Cover	
27	M400044	Screw	2 required
28	J1199389	Screw	
29	J1085984	Washer	2 required
30	J1189125	Terminal Lug	
31	J1066919	Snap-In Bushing	
32	J1209113	Nut	
33	J1366731	Terminal Block and Power Insulator	230 Volt
34	JE-66109	Terminal Block	
35	02788	Nut	2 required
36	J1366707	Control Cover	
37	M400664	Screw	4 required
38	JA-51016	Toggle Switch	
39	J1065218	Fuse	3 Amp

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